This listing of claims will replace all prior versions, and listings, of claims in the application. An apparatus for radially expanding and plastically deforming an expandable tubular member, comprising: -a-support-member; -a cutting device for cutting the tubular member coupled to the support member; and an expansion device for radially expanding and plastically deforming the tubular member coupled to the support member. A system for forming a mono diameter wellbore casing within a borehole that includes a preexisting wellbore casing, comprising:] Imeans for supporting the expandable tubular member, an hydraulic actuator, and an adjustable expansion device within the borehole: [means for increasing the size of the adjustable expansion device:] means for displacing the adjustable expansion device upwardly relative to the expandable tubular member using the hydraulic actuator to radially expand and plastically deform a portion of the expandable tubular member; and means for displacing the adjustable expansion device upwardly relative to the expandable tubular member to radially expand and plastically deform the remaining portion of the expandable tubular member and a portion of the preexisting wellbore casing that overlaps with an end of the remaining portion of the expandable tubular member.

- 2. The apparatus system of claim 1, further comprising:

 a gripping device for gripping the tubular member coupled to the support

 member.[means for reducing the size of the adjustable expansion device after

 the portion of the expandable tubular member has been radially expanded and

 plastically deformed.]
- 3. The apparatus of claim 2, wherein the gripping device comprises a plurality of movable gripping elements.
- The system of claim 2,[further comprising:]

[means for fluidicly sealing the radially expanded and plastically deformed end of the expandable tubular member after reducing the size of the adjustable expansion device.]

4. The apparatus of claim 3, wherein the gripping elements are moveable in a radial
direction relative to the support member. The system of claim 3,[further
comprising:
[means for permitting the position of the expandable tubular member to float relative to
the position of the hydraulic actuator after fluidicly sealing the radially expanded
and plastically deformed end of the expandable tubular] member_member.
5. The apparatus of claim 3, wherein the gripping elements are moveable in an axial
direction relative to the support member. <u>5. The system of claim 4,[further comprising:</u>]
[means for injecting a hardenable fluidic sealing material into an annulus between the
expandable tubular member and the borehole after permitting the position of the
expandable tubular member to float relative to the position of the hydraulic
actuator.]
6. The apparatus of claim 3, wherein the gripping elements are moveable in a radial and an
axial direction relative to the support member.
6. The system of claim 4,[further comprising:]
[means for increasing the size of the adjustable expansion device after permitting the
position of the expandable tubular member to float relative to the position of the
hydraulic actuator.]
7. The apparatus of claim 3, wherein the gripping elements are moveable from a first
position to a second position; wherein in the first position, the gripping elements do not engage
the tubular member; wherein in the second position, the gripping elements do engage the
tubular member; and wherein, during the movement from the first position to the second
position, the gripping elements move in a radial and an axial direction relative to the support
member.
7. The system of claim 6,[further comprising:]
[means for displacing the adjustable expansion cone upwardly relative to the expandable
tubular member to radially expand and plastically deform the remaining portion of
the expandable tubular member.]

8. The apparatus of claim 3, wherein the gripping elements are moveable-from a first position to a second position; wherein in the first position, the gripping elements do not engage

the tubular member; wherein in the second position, the gripping elements do engage the tubular member; and wherein, during the movement from the first-position to the second position, the gripping elements move in a radial direction relative to the support member.

8. The system of claim 7, further comprising:

[means for not permitting the position of the expandable tubular member to float relative to the position of the hydraulic actuator; and _____]

[means for displacing the adjustable expansion cone upwardly relative to the expandable tubular member using the hydraulic actuator to radially expand and plastically deform the end of the remaining portion of the expandable tubular member that overlaps with the preexisting wellbore casing after not permitting the position of the expandable tubular member to float relative to the position of the hydraulic actuator.]

9. The apparatus of claim 3, wherein the gripping elements are moveable from a first position to a second position; wherein in the first position, the gripping elements do not engage the tubular member; wherein in the second position, the gripping elements do engage the tubular member; and wherein, during the movement from the first position to the second position, the gripping elements move in an axial direction relative to the support member.

9. [A system for radially expanding and plastically deforming a tubular member, comprising:]

[means for positioning the tubular member within a preexisting structure:]
[means for radially expanding and plastically deforming a lower portion of the tubular member to form a bell section; and]

[means for radially expanding and plastically deforming a portion of the tubular member above the bell section.]

10. The apparatus of claim 3, wherein, if the tubular member is displaced in a first axial direction, the gripping device grips the tubular member; and wherein, if the tubular member is displaced in a second axial direction, the gripping device does not grip the tubular member.

10. The system of claim 9,[wherein positioning the tubular member within a preexisting structure comprises:]

[means for locking the tubular member to an expansion device.]

- 11. The apparatus <u>system</u> of claim 3, wherein the gripping elements are moveable from a first position to a second position; wherein in the first position, the gripping elements do not engage the tubular member; wherein in the second position, the gripping-elements do engage the tubular member; and wherein, the gripping elements are biased to remain in the first position 10, wherein the outside diameter of the expansion device is less than the inside diameter of the tubular member.
- 12. The apparatus <u>system</u> of claim 3,10, wherein the <u>gripping expansion</u> device further comprises:

an actuator for moving the gripping elements from a first position to a second position; wherein in the first position, the gripping elements do not engage is positioned within the tubular member;

wherein in the second position, the gripping elements do engage the tubular member; andwherein the actuator is a fluid powered actuator.

- 13. The apparatus of claim 1, further comprising:a sealing device for sealing an interface with the tubular member coupled to the support member. system of claim 10, wherein the expansion device comprises an adjustable expansion device.
- 14. The apparatus <u>system</u> of claim 13, wherein the sealing device seals an annulus defines between the support member and the tubular member <u>adjustable expansion device is</u> <u>adjustable to a plurality of sizes</u>.

15. The apparatus of claim 1, further comprising:a locking device for locking the position of the tubular member relative to the support member. The system of claim 10, wherein the expansion device comprises a plurality of expansion devices.

- 16. The apparatus of claim 1, further comprising:a packer assembly coupled to the support member. The system of claim 15, wherein at least one of the expansion devices comprises an adjustable expansion device.
- 17. The apparatus system of claim 16, wherein the packer assembly comprises: at least one of the adjustable expansion device is adjustable to a plurality of sizes.

a-packer; and

a packer control device for controlling the operation of the packer coupled to the support member.

18.	The apparatus of claim 17, wherein the packersystem of claim 9, wherein means for
<u>radiall</u>	<u>y expanding and plastically deforming a lower portion of the tubular member to form a bell</u>
<u>sectio</u>	n] comprises:
	a support member defining a passage;
	a shee-comprising a float valve coupled to an end-of-the support member; one or more compressible packer elements movably coupled to the support member;
	and
***************************************	a sliding sleeve valve movably positioned within the passage of the support member.
	[means for lowering an expansion device out of an end of the tubular member: and]
	[means for pulling the expansion device through the end of the tubular member.]
19.	The apparatus of claim 17, wherein the packer control device system of claim 18,
<u>where</u>	ein means for lowering an expansion device out of an end of the tubular member
compr	ises:
	a support member; one or more drag blocks releasably coupled to the supportmeans for lowering the
	expansion device out of the end of the tubular member; and
	a stinger coupled to the support member for engaging the packer.
	means for adjusting the size of the expansion device.
20.	The apparatus system of claim 47,19, wherein the packer comprises: adjustable
<u>expar</u>	nsion device is adjustable to a plurality of sizes.
	a support member defining a passage;
	a shee comprising a float valve coupled to an end of the support member;
	one or more compressible packer elements movably coupled to the support
	member; and
	a sliding sleeve valve positioned within the passage of the support member; and
	wherein the packer control device comprises:
	a support member;
	one or more drag blocks releasably coupled to the support member; and
	a stinger coupled to the support member for engaging the sliding sleeve valve.

21. The apparatus<u>system</u> of claim 1, further comprising:an actuator for displacing 19, wherein the expansion device relative to the support member comprises a plurality of

adjustable expansion devices.

- 22. The apparatus system of claim 21, wherein the actuator comprises: at least one of the adjustable expansion devices is adjustable to a plurality of sizes.
- a first actuator for pulling the expansion device; and a second actuator for pushing the expansion device.
- 23. The apparatus of claim 21, wherein the actuator comprises system of claim 18, wherein means for pulling the expansion device through the end of the tubular member comprises:

means for transferring torsional loads between the supportgripping the tubular member; and the

means for pulling an expansion device through an end of the tubular member.

24. The apparatus of claim 22, wherein the first and second actuators comprise means for transferring torsional loads between the support member and the expansion device-<u>system of claim 23, wherein means for gripping the tubular member comprises:</u>

means for permitting axial displacement of the tubular member in a first direction; and

means for not permitting axial displacement of the tubular member in a second direction.

- 25. The apparatus of claim 21, wherein the actuator comprises a plurality of pistons positioned within corresponding piston chambers. The system of claim 23, wherein means for pulling the expansion device through the end of the tubular member comprises:

 means for pulling the expansion device through the end of the tubular member using an actuator.
- 26. The apparatus of claim 1, wherein the cutting device system of claim 9, wherein means for radially expanding and plastically deforming a portion of the tubular member above the bell section comprises:

a-support[mean:	s for lowering	an ex	<u>pansion</u>	device	out or	^r an i	end o	of the	<u>tubular</u> j
member: and									

a plurality of movable cutting elements coupled to the support member.

[means for pulling the expansion device through the end of the tubular member.]

27. The apparatus <u>system</u> of claim 26, <u>further comprising</u>[<u>wherein means for lowering an</u> expansion device out of an end of the tubular member comprises]:

an actuator-coupled to the support member-for-moving the cutting-elements-between a first-position and a second-position;

wherein in the first position, the cutting elements do not engage the tubular member; and wherein in the second position, the cutting elements engage the tubular member.

[means for lowering the expansion device out of the end of the tubular member; and]

[means for adjusting the size of the expansion device.]

- 28. The apparatus <u>system</u> of claim 27, further comprising:a-sensor coupled to the support member for sensing the internal diameter of the tubular member. <u>wherein the adjustable expansion device is adjustable to a plurality of sizes.</u>
- 29. The apparatus of claim 28, wherein the sensor prevents the cutting elements from being moved to the second-position if the internal diameter of the tubular member is less than a predetermined value.
- 29. The system of claim 27, wherein the expansion device comprises a plurality of adjustable expansion devices.
- The apparatus<u>system</u> of claim 27, wherein the cutting elements comprise: a first set of cutting elements; and
 - a second set of cutting elements; wherein the first set of cutting elements are interleaved with the second set of cutting elements. 29, wherein at least one of the adjustable expansion devices is adjustable to a plurality of sizes.
- 31. The apparatus of claim 30, wherein in the first position, the first set of cutting elements are not axially aligned with the second set of cutting elements.
- 31. The system of claim 26, wherein means for pulling the expansion device through the end of the tubular member comprises:

[means for gripping the tubular member; and]
[means for pulling an expansion device through an end of the tubular member.]

32.— The apparatus of claim 30, wherein in the second position, the first set of cutting elements are axially aligned with the second set of cutting elements.

The system of claim

31,[wherein means for gripping the tubular member comprises:]

[means for permitting axial displacement of the tubular member in a first direction; and]
[means for not permitting axial displacement of the tubular member in a second direction.]

33.	The apparatus of claim 1, wherein the expansion device system of claim 31,[wherein
mean.	s for pulling the expansion device through the end of the tubular member] comprises:
	a-support-member; and
	a plurality of movable expansion elements coupled to the support member. [means for pulling the expansion device through the end of the tubular member using an
	actuator.]
34.	The apparatus of claim 33, further comprising: an actuator coupled to the support member for moving the expansion elements between
	a first position and a second position;
	wherein in the first-position, the expansion elements do not engage the tubular member;
	and
	wherein in the second position, the expansion elements engage the tubular member.
34	The system of claim 26,[wherein means for pulling the expansion device through the
<u>end o</u>	f the tubular member comprises:
	[means for pulling the expansion device through the end of the tubular member using
	fluid pressure.]
35.—	The apparatus of claim 34, further comprising:a sensor coupled to the support member
for se	nsing the internal diameter of the tubular member The system of claim 34,[wherein
<u>mean</u>	s for pulling the expansion device through the end of the tubular member using fluid
press	ure comprises:]
	[means for pressurizing an annulus within the tubular member above the expansion
	<u>device</u>].
36	The apparatus of claim 35, wherein the sensor prevents the expansion elements from
being	moved to the second position if the internal-diameter of the tubular member is less than a
prede	termined value. The system of claim 9,[wherein means for radially expanding
and p	lastically deforming a portion of the tubular member above the bell section comprises:
	[means for fluidicly sealing an end of the tubular member; and]

[means for pulling the expansion device through the tubular member].

37.	The apparatus system of claim 34,36, wherein the expansion elements comprise:
	a first set of expansion elements; and
	a second set of expansion elements; wherein the first set of expansion elements are
	interleaved with the second set of expansion elements device is adjustable.

- 38. The apparatus <u>system</u> of claim 37, wherein in the first position, the first set of expansion elements are not axially aligned with the second set of expansion elements <u>expansion device</u> is adjustable to a plurality of sizes.
- 39. The apparatus<u>system</u> of claim 37,36, wherein in the second position, the first set of expansion elements are axially aligned with the second set of expansion elements<u>expansion</u> device comprises a plurality of adjustable expansion devices.
- 40. The apparatus system of claim 1,39, wherein at least one of the expansion device comprises an adjustable expansion devicedevices is adjustable to a plurality of sizes.
- 41.— The apparatus of claim 1, wherein the expansion device comprises a plurality of expansion devices. The system of claim 36,[wherein means for pulling the expansion device through the end of the tubular member comprises:]

[means for gripping the tubular member; and]
[means for pulling an expansion device through an end of the tubular member].

42. The apparatus of claim 41, wherein at least one of the expansion devices comprises an adjustable expansion device. The system of claim 42,[wherein means for gripping the tubular member comprises:]

[means for permitting axial displacement of the tubular member in a first direction; and]
[means for not permitting axial displacement of the tubular member in a second

direction]:

43.	The apparatussystem of claim 42, wherein [<i>means for pulling</i>]the adjustable expansion
device[_	through the end of the tubular member comprises:
	a-support-member; and
***************************************	a plurality of movable expansion elements coupled to the support member.

[means for pulling the expansion device through the end of the tubular member using an actuator.]

44. The apparatus of claim 43, further comprising:
an actuator coupled to the support member for moving the expansion elements between
a first position and a second position;

wherein in the first position, the expansion elements do not engage the tubular member; and

wherein in the second position, the expansion elements engage the tubular member.

44. The system of claim 36,[wherein means for pulling the expansion device through the end of the tubular member comprises:]

[means for pulling the expansion device through the end of the tubular member using fluid pressure.]

45.—The apparatus of claim 44, further comprising:a sensor coupled to the support member for sensing the internal diameter of the tubular member ______ The system of claim 44, [wherein means for pulling the expansion device through the end of the tubular member using fluid pressure comprises:]

[means for pressurizing an annulus within the tubular member above the expansion device].

- 46. The apparatus of claim 45, wherein the sensor prevents the expansion elements from being moved to the second-position if the internal diameter of the tubular member is less than a predetermined value.
- 46. The system of claim 9, wherein means for radially expanding and plastically deforming a portion of the tubular member above the bell section comprises:

[means for overlapping the portion of the tubular member above the bell section with an end of a preexisting tubular member; and]

[means for pulling an expansion device through the overlapping portions of the tubular member and the preexisting tubular member.]

47. The apparatus system of claim 44,46, wherein the expansion elements comprise:

a first set of expansion elements; and
a second set of expansion elements; wherein the first set of expansion elements are
interleaved with the second set of expansion elements device is adjustable.

- 48. The apparatus <u>system</u> of claim 47, wherein in the first position, the first set of expansion elements are not axially aligned with the second set of expansion elements <u>expansion device</u> is adjustable to a plurality of sizes.
- 49. The apparatus system of claim 47,46, wherein in the second position, the first set of expansion elements are axially aligned with the second set of expansion elements expansion device comprises a plurality of adjustable expansion devices.
- 50. An apparatus for radially expanding and plastically deforming an expandable tubular member, comprising:

 a-support member;
 an expansion device for radially expanding and plastically deforming the tubular member coupled to the support member; and
 an actuator coupled to the support member for displacing the expansion device relative to the support member.
- 50. The system of claim 49, wherein at least one of the adjustable expansion devices is adjustable to a plurality of sizes.
- 51. The apparatus of claim 50, further comprising: a cutting device coupled to the support member for cutting the tubular member.
- 51. The system of claim 46, wherein means for pulling the expansion device through the overlapping portions of the tubular member and the preexisting tubular member comprises:

 [means for gripping the tubular member; and]

 [means for pulling the expansion device through the overlapping portions of the tubular member and the preexisting tubular member.]

52.	The apparatus system of claim 51, wherein the cutting device [means for gripping the
tubula	<u>r member]</u> comprises:
***************************************	a-support-member; and
	a plurality of movable cutting elements coupled to the support member.
	means for permitting axial displacement of the tubular member in a first direction; and
	[means for not permitting axial displacement of the tubular member in a second
	direction.

- 53. The apparatus of claim 52, further comprising:
 an actuator coupled to the support member for moving the cutting elements between a
 first position and a second position;
 - wherein in the first position, the cutting elements do not engage the tubular member; and wherein in the second position, the cutting elements engage the tubular member.
- 53. The system of claim 51,[wherein means for pulling the expansion device through the overlapping portions of the tubular member and the preexisting tubular member comprises:]

 [means for pulling the expansion device through the overlapping portions of the tubular member and the preexisting tubular member using an actuator.]
- 54. The apparatus of claim 53, further comprising:

 a sensor coupled to the support member for sensing the internal diameter of the tubular member.
- 54. The system of claim 51,[wherein means for pulling the expansion device through the overlapping portions of the tubular member and the preexisting tubular member comprises:]

 [means for pulling the expansion device through the overlapping portions of the tubular member and the preexisting tubular member using fluid pressure.]
- 55. The apparatus of claim 54, wherein the sensor prevents the cutting elements from being moved to the second position if the internal diameter of the tubular member is less than a predetermined value. The system of claim 54,[wherein means for pulling the expansion device through the overlapping portions of the tubular member and the preexisting tubular member using fluid pressure comprises:]
 - [means for pressurizing an annulus within the tubular member above the expansion device.]
- 56. The apparatus <u>system</u> of claim 53, wherein the cutting elements comprise <u>51,[further</u> comprising]:
 - a first set of cutting elements; and
 - a second set of cutting elements;
 - wherein the first set of cutting elements are interleaved with the second set of cutting elements.
 - [means for cutting an end of the portion of the tubular member that overlaps with the preexisting tubular member.]

- 57. The apparatus of claim 56, wherein in the first position, the first set of cutting elements are not axially aligned with the second set of cutting elements.
- 57. The system of claim 56,[further comprising:]

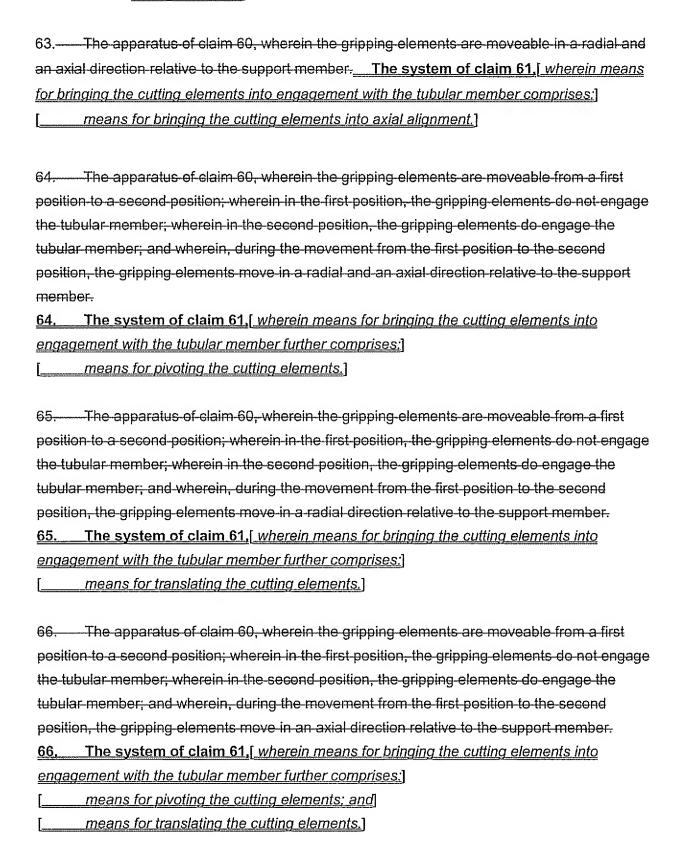
 [means for removing the cut off end of the expandable tubular member from the preexisting structure.]
- 58. The apparatus of claim 56, wherein in the second position, the first set of cutting elements are axially aligned with the second set of cutting elements.
- 58. The system of claim 9,[further comprising:]
 [means for injecting a hardenable fluidic sealing material into an annulus be
 - [means for injecting a hardenable fluidic sealing material into an annulus between the expandable tubular member and the preexisting structure.]
- 59. The apparatus system of claim 50,9, further comprising:

 a-gripping-device-for-gripping-the [means for cutting off an end of the expandable] tubular member-coupled to the support member.
- 60. The apparatus of claim 59, wherein the gripping device comprises a plurality of movable gripping elements. The system of claim 59, [further comprising:]

 [means for removing the cut off end of the expandable tubular member from the preexisting structure.]

61	The apparatus of claim 60, wherein the gripping elements are moveable in a radial
direction	on relative to the support member. A system for cutting a tubular member, comprising:
[means for positioning a plurality of cutting elements within the tubular member; and]
[means for bringing the cutting elements into engagement with the tubular]-member-
memb	er.
62.—	The apparatus of claim 60, wherein the gripping elements are moveable in an axial
direction	on relative to the support member. The system of claim 61,[wherein the cutting
eleme	nts comprise:
[a first group of cutting elements; and]
[a second group of cutting elements;
	wherein the first group of cutting elements are interleaved with the second group of

cutting elements.)



67. The apparatus of claim 50, wherein, if the tubular member is displaced in a first axial
direction, the gripping device grips the tubular member; and wherein, if the tubular member is
displaced in a second axial direction, the gripping device does not grip the tubular member.
67. The method of claim 61,[wherein means for bringing the cutting elements into
engagement with the tubular member comprises:
[means for rotating the cutting elements about a common axis.]
68. The apparatus of claim-60, wherein-the-gripping elements are moveable from a first
position to a second position; wherein in the first position, the gripping elements do not engage
the tubular member; wherein in the second position, the gripping elements do engage the
tubular member; and wherein, the gripping elements are biased to remain in the first position.
68. The system of claim 61, wherein means for bringing the cutting elements into
engagement with the tubular member comprises:
[means for pivoting the cutting elements about corresponding axes;]
[means for translating the cutting elements; and]
means for rotating the cutting elements about a common axis.
69. The apparatus system of claim 60, wherein the gripping device 61, further
comprises[comprising]: an actuator for moving the gripping elements from a first position to a second position;
wherein in the first position, the gripping elements do not engage the tubular member;
wherein-in-the-second-position, the gripping-elements do-engage-the-tubular-member;
and and
wherein the actuator is a fluid powered actuator.
[means for preventing the cutting elements from coming into engagement with the
tubular member if the inside diameter of the tubular member is less than a
predetermined value.]
70. The apparatus of claim 50, further comprising:
a-sealing device for sealing an interface with the tubular member coupled to the support
member.
70. The system of claim 70,[wherein means for preventing the cutting elements from
coming into engagement with the tubular member if the inside diameter of the tubular member is
less than a predetermined value comprises:
means for sensing the inside diameter of the tubular member.

<u>71. [_</u>	A system for gripping a tubular member, comprising:
71.	The apparatus of claim 70, wherein the sealing device seals an annulus defines between
the su	pport member[<u>means for positioning a plurality of gripping elements within the tubular</u>
memb	<i>er.</i>] and
[means for bringing the gripping elements into engagement with] the tubular member.
72.	The apparatus of claim 50, further comprising: system of claim 71, wherein means for
<u>bringir</u>	ng the gripping elements into engagement with the tubular member comprises:]
a locki	ng device for locking the position of the tubular member relative to the support member.
[means for displacing the gripping elements in an axial direction; and]
[means for displacing the gripping elements in a radial direction.
73.	The experience of claim 50.74 further comprising
	The a pparatus<u>system</u> of claim 50,71, further comprising: ar-assembly-coupled-to-the-support-member:
	[means for biasing the gripping elements against engagement with the tubular member.]
74.	The apparatus of claim 73, wherein the packer assembly comprises:
	a packer; and
	a packer-control device for controlling the operation of the packer coupled to the support
	member.
<u>74. [</u>	A system for injecting a hardenable fluidic sealing material into an annulus between a
<u>tubula</u>	r member and a preexisting structure, comprising:
	[means for positioning the tubular member into the preexisting structure;]
	[means for sealing off an end of the tubular member;]
	[means for operating a valve within the end of the tubular member: and]
	[means for injecting a hardenable fluidic sealing material through the valve into the
	annulus between the tubular member and the preexisting structure.
75	-The apparatus of claim 74, wherein the packer comprises:
13	
	a support member defining a passage;
***************************************	a shoe comprising a float valve coupled to an end of the support member; one or more compressible packer elements movably coupled to the support member;
	and
	a sliding sleeve valve movably positioned within the passage of the support member.

76.—	The apparatus of claim 74, wherein the packer control device comprises:
***********	a support member;
	one or more drag blocks releasably coupled to the support member; and
	a stinger coupled to the support-member for engaging the packer.
77.	The apparatus of claim 74, wherein the packer comprises:
	a support member defining a passage;
	a shoe comprising a float valve coupled to an end of the support member;
	one or more compressible packer elements movably coupled to the support
	member; and
	a-sliding-sleeve valve-positioned-within the passage of the support member; and
	wherein the packer control device comprises:
	a-support-member;
	one-or-more-drag-blocks-releasably-coupled to the support-member; and
	a stinger coupled to the support member for engaging the sliding sleeve valve.
78.	The apparatus of claim 50, wherein the expansion device comprises:
	a support member; and
	a plurality of movable expansion elements coupled to the support member.
79.	The apparatus of claim 78, further comprising:
	an actuator-coupled to the support member for moving the expansion elements between
	a-first-position-and-a-second-position;
	wherein in the first position, the expansion elements do not engage the tubular member;
	wherein in the second position, the expansion elements engage the tubular member.
80	The apparatus of claim 79, further comprising:
	a sensor coupled to the support member for sensing the internal diameter of the tubular member.
being	—The apparatus of claim 80, wherein the sensor prevents the expansion elements from moved to the second position if the internal diameter of the tubular member is less than a termined value.

82	The apparatus of claim 79, wherein the expansion elements comprise:
	a first set of expansion elements; and
	a second set of expansion elements;
	wherein the first set of expansion elements are interleaved with the second set of
	expansion elements.
83.—	The apparatus of claim 82, wherein in the first position, the first set of expansion
	elements are not axially aligned with the second set of expansion elements.
84	The apparatus of claim-82, wherein in the second position, the first set of expansion
04.	
	elements are axially aligned with the second set of expansion elements.
85	The apparatus of claim 50, wherein the expansion device comprises an adjustable
expans	sion-device.
•	
86	The apparatus of claim-50, wherein the expansion device comprises a plurality of
expans	sion-devices.
·	
87	The apparatus of claim-86, wherein at least one of the expansion devices comprises an
adjusta	able-expansion-device.
88	The apparatus of claim 87, wherein the adjustable expansion device comprises:
	-a-support-member ; and
	a plurality of movable expansion elements coupled to the support member.
80	The apparatus of claim 88, further comprising:
	an actuator coupled to the support member for moving the expansion elements between
	a first position and a second position;
	wherein in the first position, the expansion elements do not engage the tubular member;
	and
	wherein in the second position, the expansion elements engage the tubular member.

90. The apparatus of claim 89, further comprising:

a sensor coupled to the support member for sensing the internal diameter of the tubular member.

- 91. The apparatus of claim-90, wherein the sensor prevents the expansion elements from being moved to the second position if the internal diameter of the tubular member is less than a predetermined value.
- 92. The apparatus of claim 89, wherein the expansion elements comprise:

 a first set of expansion elements; and
 a-second-set of expansion elements;

 wherein the first set of expansion elements are interleaved with the second-set of expansion elements.
- 93. The apparatus of claim 92, wherein in the first position, the first set of expansion elements are not axially aligned with the second set of expansion elements.
- 94. The apparatus of claim 92, wherein in the second position, the first set of expansion elements are axially aligned with the second set of expansion elements.
- 95. An apparatus for radially expanding and plastically deforming an expandable tubular member, comprising:
- ----a support member;
 - an expansion-device for radially-expanding and plastically deforming the tubular member coupled to the support member; and
 - a-sealing assembly for sealing an annulus defined between the support member and the tubular member.
- 96. The apparatus of claim 95, further comprising:
 a gripping device for gripping the tubular member coupled to the support member.
- 97. The apparatus of claim-96, wherein the gripping device comprises a plurality of movable gripping elements.
- 98. The apparatus of claim 97, wherein the gripping elements are moveable in a radial direction relative to the support member.
- 99. The apparatus of claim-97, wherein the gripping elements are moveable in an axial

direction-relative-to-the-support-member-

- 100. The apparatus of claim 97, wherein the gripping elements are moveable in a radial and an axial direction relative to the support member.
- 101. The apparatus of claim 97, wherein the gripping elements are moveable from a first position to a second position; wherein in the first position, the gripping elements do not engage the tubular member; wherein in the second position, the gripping elements do engage the tubular member; and wherein, during the movement from the first-position to the second position, the gripping elements move in a radial and an axial direction relative to the support member.
- 102. The apparatus of claim 97, wherein the gripping elements are moveable from a first position to a second position; wherein in the first position, the gripping elements do not engage the tubular member; wherein in the second position, the gripping elements do engage the tubular member; and wherein, during the movement from the first position to the second position, the gripping elements move in a radial direction relative to the support-member.
- 103. The apparatus of claim 97, wherein the gripping elements are moveable from a first position to a second position; wherein in the first position, the gripping elements do not engage the tubular member; wherein in the second position, the gripping elements do engage the tubular member; and wherein, during the movement from the first position to the second position, the gripping elements move in an axial direction relative to the support member.
- 104. The apparatus of claim 97, wherein, if the tubular member is displaced in a first axial direction, the gripping device grips the tubular member; and wherein, if the tubular member is displaced in a second axial direction, the gripping device does not grip the tubular member.
- 105. The apparatus of claim 97, wherein the gripping elements are moveable from a first position to a second position; wherein in the first position, the gripping elements do not engage the tubular member; wherein in the second position, the gripping elements do engage the tubular member; and wherein, the gripping elements are biased to remain in the first position.
- 106. The apparatus of claim 97, wherein the gripping device further comprises:

 an actuator for moving the gripping elements from a first position to a second position;

wherein in the first position, the gripping elements do not engage the tubular member; wherein in the second position, the gripping elements do engage the tubular member; and

wherein the actuator is a fluid powered actuator.

107. The apparatus of claim 95, further comprising: a locking device for locking the position of the tubular member relative to the support member.

108. The apparatus of claim 95, further comprising: a packer assembly coupled to the support member.

109. The apparatus of claim 108, wherein the packer assembly comprises:

a-packer; and

a-packer control device for controlling the operation of the packer coupled to the support member.

- The apparatus of claim 109, wherein the packer comprises:

 a support member defining a passage;
 a shoe comprising a float valve coupled to an end of the support member;
 one or more compressible packer elements movably coupled to the support member;
 and
 a sliding sleeve valve movably positioned within the passage of the support member.

 111. The apparatus of claim 109, wherein the packer control device comprises:

 a support member;
 one or more drag blocks releasably coupled to the support member; and
- a stinger coupled to the support member for engaging the packer.

wherein the packer control device comprises:

112. The apparatus of claim 109, wherein the packer comprises:

a support member defining a passage;

a shoe comprising a float valve coupled to an end of the support member;

one or more compressible packer elements movably coupled to the support member; and

a sliding sleeve valve positioned within the passage of the support member; and

a support member;
one or more drag blocks releasably coupled to the support member; and
a stinger coupled to the support member for engaging the sliding sleeve valve.

- 113. The apparatus of claim 95, further comprising: an actuator for displacing the expansion device relative to the support member.
- 114. The apparatus of claim 113, wherein the actuator comprises: a first actuator for pulling the expansion device; and a second actuator for pushing the expansion device.
- 115. The apparatus of claim 113, wherein the actuator comprises means for transferring torsional loads between the support member and the expansion device.
- 116. The apparatus of claim 114, wherein the first and second actuators comprise means for transferring torsional loads between the support member and the expansion device.
- 117. The apparatus of claim 113, wherein the actuator comprises a plurality of pistons positioned within corresponding piston chambers.
- 118. The apparatus of claim 95, wherein the cutting device comprises:
- ----a support member; and
- ——— a plurality of movable cutting elements coupled to the support member.
- 119. The apparatus of claim 118, further comprising:
 - an actuator coupled to the support member for moving the cutting elements between a first-position and a-second position;
 - wherein in the first position, the cutting elements do not engage the tubular member; and wherein in the second position, the cutting elements engage the tubular member.
- 120. The apparatus of claim 119, further comprising:

 a sensor coupled to the support member for sensing the internal diameter of the tubular member.
- 121. The apparatus of claim 120, wherein the sensor prevents the cutting elements from

being moved to the second position if the internal diameter of the tubular member is less than a predetermined value.

- 122. The apparatus of claim 119, wherein the cutting elements comprise:
 - a first set of cutting elements; and
 - a-second-set-of-cutting-elements:
 - wherein the first set of cutting elements are interleaved with the second set of cutting elements.
- 123. The apparatus of claim 122, wherein in the first position, the first set of cutting elements are not axially aligned with the second set of cutting elements.
- 124. The apparatus of claim 122, wherein in the second position, the first set of cutting elements are axially aligned with the second-set of cutting elements.
- 125. The apparatus of claim 95, wherein the expansion device comprises:
- ——a support member; and
- a plurality of movable expansion elements coupled to the support member.
- 126. The apparatus of claim 125, further comprising:
 - an actuator coupled to the support member for moving the expansion elements between a first position and a second position;
 - wherein in the first position, the expansion elements do not engage the tubular member; and
 - wherein in the second position, the expansion elements engage the tubular member.
- 127. The apparatus of claim 126, further comprising:
 - a sensor coupled to the support member for sensing the internal-diameter of the tubular member.
- 128. The apparatus of claim 127, wherein the sensor prevents the expansion elements from being moved to the second position if the internal diameter of the tubular member is less than a predetermined value.
- 129. The apparatus of claim 126, wherein the expansion elements comprise:

- a first set of expansion elements; and
 a second set of expansion elements;
 wherein the first set of expansion elements are interleaved with the second set of
 expansion elements.
- 130. The apparatus of claim 129, wherein in the first position, the first set of expansion elements are not axially aligned with the second set of expansion elements.
- 131. The apparatus of claim 129, wherein in the second position, the first set of expansion elements are axially aligned with the second set of expansion elements.
- 132. The apparatus of claim 95, wherein the expansion device comprises an adjustable expansion device.
- 133. The apparatus of claim 95, wherein the expansion device comprises a plurality of expansion devices.
- 134. The apparatus of claim 133, wherein at least one of the expansion devices comprises an adjustable expansion device.
- 135. The apparatus of claim 134, wherein the adjustable expansion device comprises:
- a support member; and
- a plurality of movable expansion elements coupled to the support member.
- 136. The apparatus of claim 135, further comprising:
 - an actuator coupled to the support member for moving the expansion elements between a first position and a second position;
 - wherein in the first position, the expansion elements do not engage the tubular member; and
 - wherein in the second position, the expansion elements engage the tubular member.
- 137. The apparatus of claim 136, further comprising:
 - a sensor coupled to the support member for sensing the internal diameter of the tubular member.

- 138. The apparatus of claim 137, wherein the sensor prevents the expansion elements from being moved to the second position if the internal diameter of the tubular member is less than a predetermined value.
- 139. The apparatus of claim 136, wherein the expansion elements comprise:

 a-first-set-of-expansion elements; and
 a-second-set of expansion elements;

 wherein the first-set-of-expansion elements are interleaved with the second-set-of-expansion-elements.
- 140. The apparatus of claim 139, wherein in the first position, the first set of expansion elements are not axially aligned with the second set of expansion elements.
- 141. The apparatus of claim 139, wherein in the second position, the first set of expansion elements are axially aligned with the second set of expansion elements.
- 142. An apparatus for radially expanding and plastically deforming an expandable tubular member, comprising:
- ----a-support-member;
 - a first expansion device for radially expanding and plastically deforming the tubular member coupled to the support member; and
 - a-second-expansion-device-for-radially-expanding and plastically-deforming the tubular member-coupled to the support member.
- 143. The apparatus of claim 142, further comprising:
 a-gripping device for gripping the tubular member coupled to the support member.
- 144. The apparatus of claim 143, wherein the gripping device comprises a plurality of movable gripping elements.
- 145. The apparatus of claim 144, wherein the gripping elements are moveable in a radial direction-relative to the support member.
- 146. The apparatus of claim 144, wherein the gripping-elements are moveable in an axial direction relative to the support member.

- 147. The apparatus of claim 144, wherein the gripping elements are moveable in a radial and an axial direction relative to the support member.
- 148. The apparatus of claim 144, wherein the gripping elements are moveable from a first position to a second position; wherein in the first position, the gripping elements do not engage the tubular member; wherein in the second position, the gripping elements do engage the tubular member; and wherein, during the movement from the first position to the second position, the gripping elements move in a radial and an axial direction relative to the support member.
- 149. The apparatus of claim 144, wherein the gripping elements are moveable from a first position to a second position; wherein in the first position, the gripping elements do not engage the tubular member; wherein in the second position, the gripping elements do engage the tubular member; and wherein, during the movement from the first position to the second position, the gripping elements move in a radial direction relative to the support member.
- 150. The apparatus of claim 144, wherein the gripping elements are moveable from a first position to a second position; wherein in the first position, the gripping elements do not engage the tubular member; wherein in the second position, the gripping elements do engage the tubular member; and wherein, during the movement from the first position to the second position, the gripping elements move in an axial direction relative to the support member.
- 151. The apparatus of claim 144, wherein, if the tubular member is displaced in a first axial direction, the gripping device grips the tubular member; and wherein, if the tubular member is displaced in a second axial direction, the gripping device does not grip the tubular member.
- 152. The apparatus of claim 144, wherein the gripping elements are moveable from a first position to a second position; wherein in the first-position, the gripping elements do not engage the tubular member; wherein in the second position, the gripping elements do engage the tubular member; and wherein, the gripping elements are biased to remain in the first position.
- 153. The apparatus-of-claim-144, wherein the gripping device-further-comprises:

 an actuator for moving the gripping elements from a first position to a second position;

 wherein in the first position, the gripping elements do not engage the tubular member;

wherein in the second position, the gripping elements do engage the tubular member; and wherein the actuator is a fluid powered actuator. 154. The apparatus of claim 142, further comprising: a sealing device for sealing an interface with the tubular member coupled to the support member. 155. The apparatus of claim 154, wherein the sealing device seals an annulus defines between the support member and the tubular member. The apparatus of claim 142, further comprising: a locking device for locking the position of the tubular member relative to the support member. 157. The apparatus of claim 142, further comprising: a packer assembly coupled to the support member. The apparatus of claim 157, wherein the packer assembly comprises: a-packer; and a packer control device for controlling the operation of the packer coupled to the support member. 159. The apparatus of claim 158, wherein the packer comprises: -a support member defining a passage; a shoe comprising a float valve coupled to an end of the support member; one or more compressible packer elements movably coupled to the support member; and a-sliding-sleeve-valve-movably-positioned within the passage of the support-member. 160. The apparatus of claim 158, wherein the packer control device comprises: a support member; one or more drag blocks releasably coupled to the support member; and a stinger coupled to the support member for engaging the packer.

161. The apparatus of claim 158, wherein the packer comprises:

a support member defining a passage; a shoe comprising a float valve coupled to an end of the support-member; one or more compressible packer elements movably coupled to the support member: and a sliding sleeve valve positioned within the passage of the support member; and wherein the packer control device comprises: a support member; one-or-more drag blocks releasably coupled to the support-member; and a stinger coupled to the support member for engaging the sliding sleeve valve. 162. The apparatus of claim 142, further comprising: an actuator for displacing the expansion device relative to the support member. 163. The apparatus of claim 162, wherein the actuator comprises: a first actuator for pulling the expansion device; and a second actuator for pushing the expansion device. 164. The apparatus of claim 162, wherein the actuator comprises means for transferring torsional loads between the support member and the expansion device. 165. The apparatus of claim 163, wherein the first and second actuators comprise means for transferring torsional loads between the support member and the expansion device. 166. The apparatus of claim 162, wherein the actuator comprises a plurality of pistons positioned within corresponding piston chambers. 167. The apparatus of claim 142, further comprising: a cutting device for cutting the tubular member coupled to the support member. 168. The apparatus of claim 167, wherein the cutting device comprises: — a support member; and -a-plurality of movable-cutting-elements-coupled to the support member. 169. The apparatus of claim 168, further comprising:

an actuator coupled to the support member for moving the cutting elements between a

first-position-and-a-second-position;

wherein in the first position, the cutting elements do not engage the tubular member; and wherein in the second position, the cutting elements engage the tubular member.

- 170. The apparatus of claim 169, further comprising:

 a sensor coupled to the support member for sensing the internal diameter of the tubular member.
- 171. The apparatus of claim 170, wherein the sensor prevents the cutting-elements from being moved to the second-position if the internal diameter of the tubular member is less than a predetermined value.
- 172. The apparatus of claim 169, wherein the cutting elements comprise:

 a first set of cutting elements; and
 a second-set-of-cutting elements;

 wherein the first set of cutting elements are interleaved with the second-set of cutting elements.
- 173. The apparatus of claim 172, wherein in the first position, the first set of cutting elements are not axially aligned with the second set of cutting elements.
- 174. The apparatus of claim 172, wherein in the second position, the first set of cutting elements are axially aligned with the second set of cutting elements.
- 175. The apparatus of claim 142, wherein at least one of the first second expansion devices comprise:
- a support member; and
- a plurality of movable expansion elements coupled to the support member.
- 176. The apparatus of claim 175, further comprising:
 - an actuator coupled to the support member for moving the expansion elements between a first position and a second position;
 - wherein in the first position, the expansion elements do not engage the tubular member; and

wherein in the second-position, the expansion elements engage the tubular member.

- 177. The apparatus of claim 176, further comprising:

 a sensor coupled to the support member for sensing the internal diameter of the tubular member.
- 178. The apparatus of claim 177, wherein the sensor prevents the expansion elements from being moved to the second position if the internal diameter of the tubular member is less than a predetermined value.
- 179. The apparatus of claim 176, wherein the expansion elements comprise:

 a first set of expansion elements; and
 a second set of expansion elements;

 wherein the first set of expansion elements are interleaved with the second set of expansion elements.
- 180. The apparatus of claim 179, wherein in the first position, the first set of expansion elements are not axially aligned with the second set of expansion elements.
- 181. The apparatus of claim 179, wherein in the second position, the first set of expansion elements are axially aligned with the second set of expansion elements.
- 182. The apparatus of claim 142, wherein at least one of the first and second expansion devices comprise a plurality of expansion devices.
- 183. The apparatus of claim 182, wherein at least one of the first and second expansion device comprise an adjustable expansion device.
- 185. The apparatus of claim 184, further comprising:

 an actuator coupled to the support member for moving the expansion elements between
 a first position and a second position;

 wherein in the first position, the expansion elements do not engage the tubular member;

and

wherein in the second position, the expansion elements engage the tubular member.

- 186. The apparatus of claim 185, further comprising:

 a sensor coupled to the support member for sensing the internal diameter of the tubular member.
- 187. The apparatus of claim 186, wherein the sensor prevents the expansion elements from being-moved to the second position if the internal diameter of the tubular member is less than a predetermined value.
- 188. The apparatus of claim 185, wherein the expansion elements comprise:

 a first set of expansion elements; and
 a-second-set of expansion elements;
 wherein the first set of expansion elements are interleaved with the second-set of expansion elements.
- 189. The apparatus of claim 188, wherein in the first position, the first set of expansion elements are not axially aligned with the second set of expansion elements.
- 190. The apparatus of claim 188, wherein in the second position, the first set of expansion elements are axially aligned with the second set of expansion elements.
- 191. An apparatus for radially expanding and plastically deforming an expandable tubular member, comprising:
- a support member;
 an expansion device for radially expanding and plastically deforming the tubular member coupled to the support member; and
 a packer coupled to the support member.
- 192. The apparatus of claim 191, further comprising:
 a gripping device for gripping the tubular member coupled to the support member.
- 193. The apparatus of claim 192, wherein the gripping device comprises a plurality of movable-gripping-elements.

- 194. The apparatus of claim 193, wherein the gripping elements are moveable in a radial direction relative to the support member.
- 195. The apparatus of claim 193, wherein the gripping elements are moveable in an axial direction relative to the support member.
- 196. The apparatus of claim 193, wherein the gripping elements are moveable in a radial and an axial direction relative to the support member.
- 197. The apparatus of claim 193, wherein the gripping elements are moveable from a first position to a second position; wherein in the first position, the gripping elements do not engage the tubular member; wherein in the second position, the gripping elements do engage the tubular member; and wherein, during the movement from the first position to the second position, the gripping elements move in a radial and an axial direction relative to the support member.
- 198. The apparatus of claim 193, wherein the gripping elements are moveable from a first position to a second position; wherein in the first position, the gripping elements do not engage the tubular member; wherein in the second position, the gripping elements do engage the tubular member; and wherein, during the movement from the first position to the second position, the gripping elements move in a radial direction relative to the support member.
- 199. The apparatus of claim 193, wherein the gripping elements are moveable from a first position to a second position; wherein in the first position, the gripping elements do not engage the tubular member; wherein in the second position, the gripping elements do engage the tubular member; and wherein, during the movement from the first position to the second position, the gripping elements move in an axial direction relative to the support member.
- 200. The apparatus of claim 193, wherein, if the tubular member is displaced in a first axial direction, the gripping device grips the tubular member; and wherein, if the tubular member is displaced in a second axial direction, the gripping device does not grip the tubular member.
- 201. The apparatus of claim 193, wherein the gripping elements are moveable from a first position to a second position; wherein in the first position, the gripping elements do not engage

the tubular member; wherein in the second position, the gripping elements do engage the tubular member; and wherein, the gripping elements are biased to remain in the first position.

202. The apparatus of claim 193, wherein the gripping device further comprises:

an actuator for moving the gripping elements from a first position to a second position;

wherein in the first position, the gripping elements do not engage the tubular member;

wherein in the second position, the gripping elements do engage the tubular member;

and

wherein the actuator is a fluid powered actuator.

203. The apparatus of claim 191, further comprising:
a sealing device for sealing an interface with the tubular member coupled to the support
member.

204. The apparatus of claim 203, wherein the sealing device seals an annulus defines between the support member and the tubular member.

205. The apparatus of claim 191, further comprising:

a locking device for locking the position of the tubular member relative to the support member.

- 206. The apparatus of claim 191, wherein the packer assembly comprises:

 a-packer; and

 a-packer control device for controlling the operation of the packer coupled to the support member.

one or more drag blocks releasably coupled to the support member; and

a stinger coupled to the support member for engaging the packer-

209. The apparatus of claim 206, wherein the packer comprises:
a support member defining a passage;
a shoe comprising a float valve coupled to an end of the support member;
one-or-more-compressible-packer-elements-movably-coupled-to-the-support
member; and
a sliding-sleeve valve positioned within the passage of the support member; and
wherein the packer control device comprises:
a support member;
one or more drag blocks releasably coupled to the support member; and
a-stinger-coupled-to-the-support-member-for-engaging-the-sliding-sleeve-valve-
210. The apparatus of claim 191, further comprising:
an actuator for displacing the expansion device-relative to the support member.
211. The apparatus of claim 210, wherein the actuator comprises:
a-first-actuator-for-pulling-the-expansion-device; and
a-second-actuator for pushing the expansion device.
214. The apparatus of claim 210, wherein the actuator comprises means for transferring
torsional loads between the support member and the expansion device.
215. The apparatus of claim 211, wherein the first and second actuators comprise means for
transferring torsional-loads between the support-member and the expansion device.
216. The apparatus of claim 210, wherein the actuator comprises a plurality of pistons
positioned within corresponding piston chambers.
217. The apparatus of claim 191, further comprising a cutting device coupled to the support
member for cutting the tubular member.
218. The apparatus of claim 217, wherein the cutting device comprises:
a support member; and
a-plurality-of-movable-cutting-elements-coupled-to-the-support-member.

219. The apparatus of claim 218, further comprising:

an actuator coupled to the support member for moving the cutting elements between a first position and a second position;

wherein in the first position, the cutting elements do not engage the tubular member; and wherein in the second position, the cutting elements engage the tubular member.

- 220. The apparatus of claim 219, further comprising:
 - a sensor coupled to the support member for sensing the internal diameter of the tubular member.
- 221. The apparatus of claim 220, wherein the sensor prevents the cutting elements from being moved to the second position if the internal diameter of the tubular member is less than a predetermined value.
- 222. The apparatus of claim 219, wherein the cutting elements comprise:
 - a first set of cutting elements; and
 - a-second-set of-cutting-elements;
 - wherein the first set of cutting elements are interleaved with the second set of cutting elements.
- 223. The apparatus of claim 222, wherein in the first position, the first-set-of-cutting-elements are not axially aligned with the second set of cutting elements.
- 224. The apparatus of claim 222, wherein in the second position, the first set of cutting elements are axially aligned with the second set of cutting elements.
- 225. The apparatus of claim 191, wherein the expansion device comprises:
- ----a support member; and
- a plurality of movable expansion elements coupled to the support member.
- 226. The apparatus of claim 225, further comprising:
 - an actuator coupled to the support-member-for-moving the expansion elements between a first position and a second position;
 - wherein in the first position, the expansion elements do not engage the tubular member;

and

wherein in the second position, the expansion elements engage the tubular member.

- 227. The apparatus of claim 226, further comprising:
 - a sensor coupled to the support member for sensing the internal diameter of the tubular member.
- 228. The apparatus of claim 227, wherein the sensor prevents the expansion elements from being moved to the second-position if the internal diameter of the tubular member is less than a predetermined value.
- 229. The apparatus of claim 226, wherein the expansion elements comprise:
 - a-first-set of expansion elements; and
 - a second set of expansion elements;
 - wherein the first set of expansion elements are interleaved with the second set of expansion elements.
- 230. The apparatus of claim 229, wherein in the first position, the first set of expansion elements are not axially aligned with the second set of expansion elements.
- 231. The apparatus of claim 229, wherein in the second position, the first set of expansion elements are axially aligned with the second set of expansion elements.
- 232. The apparatus of claim 191, wherein the expansion device comprises an adjustable expansion device.
- 233. The apparatus of claim 191, wherein the expansion device comprises a plurality of expansion devices.
- 234. The apparatus of claim 233, wherein at least one of the expansion devices comprises an adjustable expansion device.
- 235. The apparatus of claim-234, wherein the adjustable expansion device comprises:
- —— a support member; and
- a plurality of movable expansion elements coupled to the support member.

- 236. The apparatus of claim 235, further comprising:
 - an actuator coupled to the support member for moving the expansion elements between a first position and a second-position;
 - wherein in the first position, the expansion elements do not engage the tubular member; and

wherein in the second position, the expansion elements engage the tubular member.

- 237. The apparatus of claim 236, further comprising:
 - a-sensor-coupled to the support member for sensing the internal diameter of the tubular member.
- 238. The apparatus of claim 237, wherein the sensor prevents the expansion elements from being moved to the second-position if the internal diameter of the tubular member is less than a predetermined value.
- 239. The apparatus of claim 236, wherein the expansion elements comprise:
 - a first set of expansion elements; and
 - a second set of expansion elements;
 - wherein the first set of expansion elements are interleaved with the second set of expansion elements.
- 240. The apparatus of claim 239, wherein in the first position, the first set of expansion elements are not axially aligned with the second set of expansion elements.
- 241. The apparatus of claim 239, wherein in the second position, the first set of expansion elements are axially aligned with the second set of expansion elements.242. An apparatus for radially expanding and plastically deforming an expandable tubular member, comprising:
 - a support member;
 - a cutting device for cutting the tubular member coupled to the support member;
 - a gripping device for gripping the tubular member coupled to the support member;
 - a sealing device for sealing an interface with the tubular member coupled to the support member;
 - a locking device for locking the position of the tubular member relative to the support member;

- a first adjustable expansion device for radially expanding and plastically deforming the tubular member coupled to the support member;
- a second adjustable expansion device for radially expanding and plastically deforming the tubular member coupled to the support member;
- a packer coupled to the support member; and
- an actuator for displacing one or more of the sealing assembly, first and second adjustable expansion devices, and packer relative to the support member.
- 243. The apparatus of claim 242, wherein the gripping device comprises a plurality of movable-gripping elements.
- 244. The apparatus of claim 243, wherein the gripping elements are moveable in a radial direction relative to the support member.
- 245. The apparatus of claim 243, wherein the gripping elements are moveable in an axial direction relative to the support member.
- 246.—The apparatus of claim 243, wherein the gripping elements are moveable in a radial and an axial direction-relative to the support member.
- 247. The apparatus of claim 243, wherein the gripping elements are moveable from a first position to a second position; wherein in the first position, the gripping elements do not engage the tubular member; wherein in the second position, the gripping elements do engage the tubular member; and wherein, during the movement from the first position to the second position, the gripping elements move in a radial and an axial direction relative to the support member.
- 248. The apparatus of claim 243, wherein the gripping elements are moveable from a first position to a second position; wherein in the first position, the gripping elements do not engage the tubular member; wherein in the second position, the gripping elements do engage the tubular member; and wherein, during the movement from the first position to the second position, the gripping elements move in a radial direction relative to the support member.
- 249. The apparatus of claim 243, wherein the gripping elements are moveable from a first position to a second position; wherein in the first position, the gripping elements do not engage

the tubular member; wherein in the second position, the gripping elements do engage the tubular member; and wherein, during the movement-from the first position to the second position, the gripping elements move in an axial direction relative to the support member.

250. The apparatus of claim 243, wherein, if the tubular member is displaced in a first axial direction, the gripping device grips the tubular member; and wherein, if the tubular member is displaced in a second axial direction, the gripping device does not grip the tubular member.

251. The apparatus of claim 243, wherein the gripping elements are moveable from a first position to a second position; wherein in the first position, the gripping elements do not engage the tubular member; wherein in the second position, the gripping elements do engage the tubular member; and wherein, the gripping elements are biased to remain in the first position.

252. The apparatus of claim 243, wherein the gripping device further comprises:

an actuator for moving the gripping elements from a first position to a second position;

wherein in the first position, the gripping elements do not engage the tubular member;

wherein in the second position, the gripping elements do engage the tubular member;

and

wherein the actuator is a fluid powered actuator.

253. The apparatus of claim 242, wherein the sealing device-seals an annulus defines between the support member and the tubular member.

254. The apparatus of claim 242, wherein the packer assembly comprises:

a packer; and
a packer control device for controlling the operation of the packer coupled to the support member.

255. –	The apparatus of claim 254, wherein the packer comprises:
	-a support-member-defining a passage;
	a shoe comprising a float valve coupled to an end of the support member;
	one or more compressible packer-elements movably coupled to the support member;
	and
	a sliding sleeve valve movably positioned within the passage of the support member.

- 256. The apparatus of claim 254, wherein the packer control device comprises:
- ——— a support member;
 - one or more drag blocks releasably coupled to the support member; and a stinger coupled to the support member for engaging the packer.
- 257. The apparatus of claim 254, wherein the packer comprises:
 - a support member defining a passage;
 - a shoe comprising a float valve coupled to an end of the support member; one or more compressible packer elements movably coupled to the support member; and
- a-sliding-sleeve-valve-positioned-within-the-passage of the-support-member; and

 wherein the packer control-device comprises:
 - a support member;
 - one or more drag blocks releasably coupled to the support member; and a stinger coupled to the support member for engaging the sliding sleeve valve.
- 258. The apparatus of claim 242, wherein the actuator comprises: a first actuator for pulling the expansion device; and a second actuator for pushing the expansion device.
- 259. The apparatus of claim 242, wherein the actuator comprises means for transferring torsional loads between the support member and the expansion device.
- 260. The apparatus of claim 258, wherein the first and second actuators comprise means for transferring torsional loads between the support member and the expansion device.
- 261.—The apparatus of claim 242, wherein the actuator comprises a plurality of pistons positioned within corresponding piston chambers.
- 262. The apparatus of claim 242, wherein the cutting device comprises:
- 76. An apparatus for cutting a tubular member, comprising:
 - a support member; and
 - a plurality of movable cutting elements coupled to the support member.
- 263. The apparatus of claim 262, further comprising:

member.

an actuator coupled to the support member for moving the cutting elements between a first position and a second position:

wherein in the first position, the cutting elements do not engage the tubular member; and wherein in the second position, the cutting elements engage the tubular member.

- 264. The apparatus of claim 263, further comprising:

 a sensor coupled to the support member for sensing the internal diameter of the tubular
- 265. The apparatus of claim 264, wherein the sensor prevents the cutting elements from being moved to the second position if the internal diameter of the tubular member is less than a predetermined value.
- 266. The apparatus of claim 263, wherein the cutting elements comprise:

 a first set of cutting elements; and
 a second set of cutting elements;

 wherein the first set of cutting elements are interleaved with the second set of cutting elements.
- 267. The apparatus of claim 266, wherein in the first position, the first set of cutting elements are not axially aligned with the second set of cutting elements.
- 268. The apparatus of claim 266, wherein in the second position, the first set of cutting elements are axially aligned with the second set of cutting elements.
- 269. The apparatus of claim 242, wherein at least one of the adjustable expansion devices comprise:
- a support member; and
- a plurality of movable expansion elements coupled to the support member.
- 270. The apparatus of claim 269, further comprising:
 - an actuator coupled to the support-member-for-moving-the-expansion elements between a-first-position and a second position;
 - wherein in the first-position, the expansion elements do not engage the tubular member; and

wherein in the second position, the expansion elements-engage the tubular member.

- 271. The apparatus of claim 270, further comprising:

 a-sensor-coupled to the support member for sensing the internal diameter of the tubular member.
- 272. The apparatus of claim 271, wherein the sensor prevents the expansion elements from being-moved to the second-position if the internal diameter of the tubular member is less than a predetermined value.
- 273. The apparatus of claim 270, wherein the expansion elements comprise:

 a first set of expansion elements; and
 a second set of expansion elements;

 wherein the first set of expansion elements are interleaved with the second set of expansion elements.
- 274. The apparatus of claim 273, wherein in the first position, the first set of expansion elements are not axially aligned with the second set of expansion-elements.
- 275. The apparatus of claim 273, wherein in the second position, the first set of expansion elements are axially aligned with the second set of expansion elements.
- 276. The apparatus of claim 242, wherein at least one of the adjustable expansion devices comprise a plurality of expansion devices.
- 277. The apparatus of claim 276, wherein at least one of the adjustable expansion devices comprise:
- ----a-support member; and
- a plurality of movable expansion elements coupled to the support member.
- 278. The apparatus of claim 277, further comprising:
 - an actuator coupled to the support member for moving the expansion elements between a first position and a second position;
 - wherein in the first position, the expansion elements do not engage the tubular member; and

wherein in the second position, the expansion elements engage the tubular-member.

- 279. The apparatus of claim 278, further comprising:
 - a sensor coupled to the support member for sensing the internal diameter of the tubular member.
- 280. The apparatus of claim 279, wherein the sensor prevents the expansion elements from being moved to the second position if the internal diameter of the tubular member is less than a predetermined value.
- 281. The apparatus of claim 278, wherein the expansion elements comprise:
 - a first set of expansion elements; and
 - a second set of expansion elements;
 - wherein the first set of expansion elements are interleaved with the second set of expansion elements.
- 282. The apparatus of claim 281, wherein in the first position, the first set of expansion elements are not axially aligned with the second set of expansion elements.
- 283. The apparatus of claim 281, wherein in the second position, the first set of expansion elements are axially aligned with the second set of expansion elements.
- 284.[—An apparatus for cutting a tubular member, comprising:]
- ----a-support-member; and
- ------a plurality of movable cutting elements coupled to the support member.
- 285. The apparatus of claim 284, further comprising:
 - an actuator coupled to the support member for moving the cutting elements between a first position and a second position;
 - wherein in the first position, the cutting elements do not engage the tubular member; and wherein in the second position, the cutting elements engage the tubular member.
- 286. The apparatus of claim 285, further comprising:
 - a-sensor-coupled-to-the-support-member for sensing the internal diameter of the tubular member.

287. The apparatus of claim 286, wherein the sensor prevents the cutting elements from being moved to the second position if the internal diameter of the tubular member is less than a predetermined value.

288. The apparatus of claim 285, wherein the cutting elements comprise:

a first set of cutting elements; and
a second set of cutting elements;

wherein the first set of cutting elements are interleaved with the second set of cutting elements.

- 289. The apparatus of claim 288, wherein in the first position, the first set of cutting elements are not axially aligned with the second set of cutting elements.
- 290. The apparatus of claim 288, wherein in the second position, the first-set-of-cutting elements are axially-aligned with the second-set-of-cutting elements.
- 292. The apparatus of claim 291, further comprising:

 an actuator coupled to the support member for moving the elements between a first position and a second position;

 wherein in the first position, the elements do not engage the tubular member; and wherein in the second position, the elements engage the tubular member.
- 293. The apparatus of claim 292, further comprising:

 a sensor coupled to the support member for sensing the internal diameter of the tubular member.

294. The apparatus of claim 293, wherein the sensor prevents the elements from being moved to the second position if the internal diameter of the tubular member is less than a predetermined value.

- 295. The apparatus of claim 292, wherein the elements comprise:

 a first set of elements; and
 a second set of elements;

 wherein the first set of elements are interleaved with the second set of elements.
- 296. The apparatus of claim 295, wherein in the first position, the first set of elements are not axially aligned with the second set of elements.
- 297. The apparatus of claim 295, wherein in the second position, the first set of elements are axially aligned with the second set of elements.
- 298. An apparatus for gripping a tubular member, comprising: a plurality of movable gripping elements.
- 299. The apparatus of claim 298, wherein the gripping elements are moveable in a radial direction.
- 300. The apparatus of claim 298, wherein the gripping elements are moveable in an axial direction.
- 301. The apparatus of claim 298, wherein the gripping elements are moveable from a first position to a second position; wherein in the first position, the gripping elements do not engage the tubular member; wherein in the second position, the gripping elements do engage the tubular member; and wherein, during the movement from the first position to the second position, the gripping elements move in a radial and an axial direction.
- 302. The apparatus of claim 298, wherein the gripping elements are moveable from a first position to a second position; wherein in the first position, the gripping elements do not engage the tubular member; wherein in the second position, the gripping elements do engage the tubular member; and wherein, during the movement from the first position to the second position, the gripping elements move in a radial-direction.
- 303. The apparatus of claim 298, wherein the gripping elements are moveable from a first position to a second position; wherein in the first position, the gripping elements do not engage the tubular member; wherein in the second position, the gripping elements do engage the

tubular member; and wherein, during the movement from the first position to the second position, the gripping elements move in an axial direction.

304. The apparatus of claim 298, wherein, in a first axial direction, the gripping device grips the tubular member; and wherein, in a second axial direction, the gripping device does not grip the tubular member.

305. The apparatus of claim 298, further comprising an actuator for moving the gripping elements.

306. The apparatus of claim 298, wherein the gripping elements comprise:

———a-plurality-of-separate-and-distinct-gripping-elements.

307.77. An actuator, comprising:

- a tubular housing;
- a tubular piston rod movably coupled to and at least partially positioned within the housing;
- a plurality of annular piston chambers defined by the tubular housing and the tubular piston rod; and
- a plurality of tubular pistons coupled to the tubular piston rod, each tubular piston movably positioned within a corresponding annular piston chamber.
- 308. The actuator of claim 307, further comprising means for transmitting torsional loads between the tubular housing and the tubular piston rod.
- 309. An apparatus for controlling a packer, comprising:
- a-tubular support-member;

one or more drag blocks releasably coupled to the tubular support member; and a tubular stinger coupled to the tubular support member for engaging the packer.

- 310. The apparatus of claim 309, further comprising a tubular sleeve coupled to the drag blocks.
- 311. The apparatus of claim 309, wherein the tubular support member comprises one or more axially aligned teeth for engaging the packer.

312.78. A packer comprising:

- a support member defining a passage;
- a shoe comprising a float valve coupled to an end of the support member; one or more compressible packer elements movably coupled to the support member; and
- a sliding sleeve valve movably positioned within the passage of the support member.
- A method of radially expanding and plastically deforming an expandable tubular member within a borehole having a preexisting wellbore casing, comprising:
 - positioning the tubular member within the borehole in overlapping relation to the wellbore casing;
 - radially expanding and plastically deforming a portion of the tubular member to form a bell section; and
 - radially expanding and plastically deforming a portion of the tubular member above the bell section comprising a portion of the tubular member that overlaps with the wellbore casing;
 - wherein the inside diameter of the bell section is greater than the inside diameter of the radially expanded and plastically deformed portion of the tubular member above the bell section.
- 314. The method of claim 313, wherein radially expanding and plastically deforming a portion of the tubular member to form a bell section comprises:

positioning an adjustable-expansion device-within the expandable tubular member; supporting the expandable tubular member and the adjustable expansion device within the borehole;

lowering the adjustable expansion device out of the expandable tubular member; increasing the outside dimension of the adjustable expansion device; and displacing the adjustable expansion device-upwardly relative to the expandable tubular member n times to radially expand and plastically deform n portions of the expandable tubular member, wherein n is greater than or equal to 1.

315.80. A method for forming a mono diameter wellbore casing, comprising:

positioning an adjustable expansion device within a first expandable tubular member;

supporting the first expandable tubular member and the adjustable expansion device

within a borehole;

lowering the adjustable expansion device out of the first expandable tubular member; increasing the outside dimension of the adjustable expansion device;

- displacing the adjustable expansion device upwardly relative to the first expandable tubular member m times to radially expand and plastically deform m portions of the first expandable tubular member within the borehole;
- positioning the adjustable expansion device within a second expandable tubular member:
- supporting the second expandable tubular member and the adjustable expansion device within the borehole in overlapping relation to the first expandable tubular member;

lowering the adjustable expansion device out of the second expandable tubular member; increasing the outside dimension of the adjustable expansion device; and displacing the adjustable expansion device upwardly relative to the second expandable tubular member n times to radially expand and plastically deform n portions of the second expandable tubular member within the borehole.

316.81. A method for radially expanding and plastically deforming an expandable tubular member within a borehole, comprising:

positioning an adjustable expansion device within the expandable tubular member; supporting the expandable tubular member and the adjustable expansion device within the borehole;

lowering the adjustable expansion device out of the expandable tubular member; increasing the outside dimension of the adjustable expansion device;

- displacing the adjustable expansion mandrel upwardly relative to the expandable tubular member n times to radially expand and plastically deform n portions of the expandable tubular member within the borehole; and
- pressurizing an interior region of the expandable tubular member above the adjustable expansion device during the radial expansion and plastic deformation of the expandable tubular member within the borehole.
- 317.82. A method for forming a mono diameter wellbore casing, comprising:

 positioning an adjustable expansion device within a first expandable tubular member;

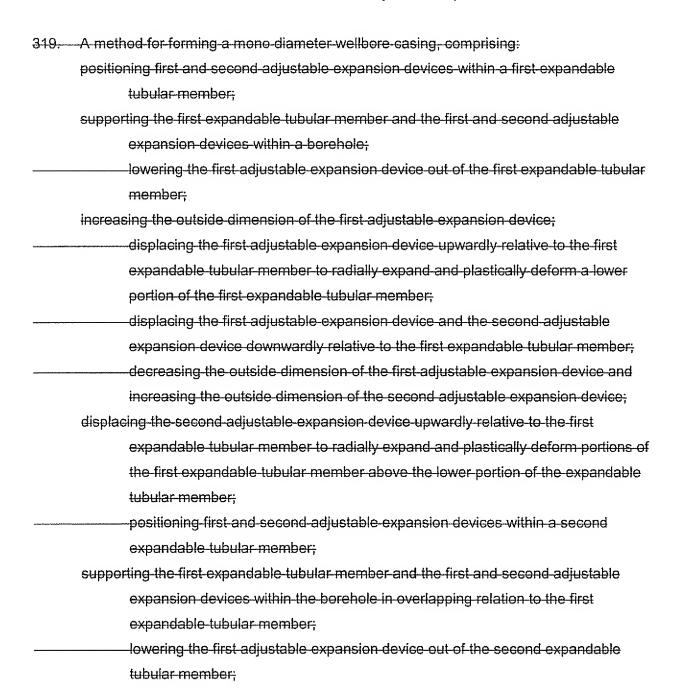
 supporting the first expandable tubular member and the adjustable expansion device

 within a borehole;

lowering the adjustable expansion device out of the first expandable tubular member;

- increasing the outside dimension of the adjustable expansion device;
- displacing the adjustable expansion device upwardly relative to the first expandable tubular member m times to radially expand and plastically deform m portions of the first expandable tubular member within the borehole;
- pressurizing an interior region of the first expandable tubular member above the adjustable expansion device during the radial expansion and plastic deformation of the first expandable tubular member within the borehole;
- positioning the adjustable expansion mandrel within a second expandable tubular member;
- supporting the second expandable tubular member and the adjustable expansion mandrel within the borehole in overlapping relation to the first expandable tubular member;
- lowering the adjustable expansion mandrel out of the second expandable tubular member;
- increasing the outside dimension of the adjustable expansion mandrel;
- displacing the adjustable expansion mandrel upwardly relative to the second expandable tubular member n times to radially expand and plastically deform n portions of the second expandable tubular member within the borehole; and
- pressurizing an interior region of the second expandable tubular member above the adjustable expansion mandrel during the radial expansion and plastic deformation of the second expandable tubular member within the borehole.
- 318.—A-method for radially-expanding and plastically deforming an expandable tubular member within a borehole, comprising:
 - positioning first and second adjustable expansion devices within the expandable tubular member:
 - supporting the expandable tubular-member and the first and second adjustable expansion devices within the berehole;
 - lowering the first adjustable expansion device out of the expandable tubular member; increasing the outside dimension of the first adjustable expansion device;
 - displacing the first adjustable expansion device upwardly relative to the expandable tubular member to radially expand and plastically deform a lower portion of the expandable tubular member;
 - displacing the first adjustable expansion device and the second adjustable expansion device downwardly relative to the expandable tubular member;

- decreasing the outside dimension of the first adjustable expansion device and increasing the outside dimension of the second adjustable expansion device;
- displacing the second adjustable expansion device upwardly relative to the expandable tubular member to radially expand and plastically deform portions of the expandable tubular member above the lower portion of the expandable tubular member;
- wherein the outside dimension of the first adjustable expansion device is greater than the outside dimension of the second adjustable expansion device.



increasing the outside dimension of the first adjustable expansion device;

displacing the first adjustable expansion device upwardly relative to the second expandable tubular member to radially expand and plastically deform a lower portion of the second expandable tubular member;

displacing the first adjustable expansion device and the second adjustable expansion device downwardly relative to the second expandable tubular member;

decreasing the outside dimension of the first adjustable expansion device and increasing the outside dimension of the second adjustable expansion device; and displacing the second adjustable expansion device upwardly relative to the second expandable tubular member to radially expand and plastically deform portions of the second expandable tubular member above the lower portion of the second expandable tubular member;

wherein the outside dimension of the first adjustable expansion device is greater than the outside dimension of the second adjustable expansion device.

320. A method for radially-expanding-and plastically deforming an expandable tubular member-within a borehole, comprising:

positioning-first-and-second-adjustable-expansion-devices-within-the-expandable-tubular member:

supporting-the expandable-tubular-member-and-the-first-and-second-adjustable expansion-devices within the-borehole;

lowering the first adjustable expansion device out of the expandable tubular member; increasing the outside dimension of the first adjustable expansion device;

- displacing the first adjustable expansion device upwardly relative to the expandable tubular member to radially expand and plastically deform a lower portion of the expandable tubular member;
- pressurizing an interior region of the expandable tubular member above the first adjustable expansion device during the radial expansion of the lower portion of the expandable tubular member by the first adjustable expansion device;
- displacing the first adjustable expansion device and the second adjustable expansion device-downwardly-relative-to-the-expandable-tubular member;
- decreasing the outside dimension of the first adjustable expansion device and increasing the outside dimension of the second adjustable expansion device; displacing the second adjustable expansion device upwardly relative to the expandable

- tubular-member-to-radially-expand and plastically-deform-portions of the expandable tubular member above the lower-portion of the expandable tubular member: and
- pressurizing an interior region of the expandable tubular member above the second adjustable expansion device during the radial expansion of the portions of the expandable tubular member above the lower portion of the expandable tubular member by the second adjustable expansion device;
- wherein the outside dimension of the first adjustable expansion device is greater than the outside dimension of the second adjustable expansion device.
- 321. A method for forming a mono-diameter wellbore-casing, comprising:

 positioning first-and-second-adjustable-expansion-devices within a first expandable tubular member;
 - supporting the first expandable tubular member and the first and second adjustable expansion-devices within-a-borehole;
 - ——lowering the first adjustable expansion device out of the first expandable tubular member:
 - increasing the outside dimension of the first adjustable expansion device;
 - displacing the first adjustable expansion device upwardly relative to the first expandable tubular member to radially expand and plastically deform a lower portion of the first expandable tubular member;
 - pressurizing an interior region of the first expandable tubular member above the first adjustable expansion device during the radial expansion of the lower portion of the first expandable tubular member by the first adjustable expansion device;
 - displacing-the-first-adjustable-expansion-device-and-the-second-adjustable-expansion device-downwardly relative to the first-expandable-tubular member;
 - decreasing the outside dimension of the first adjustable expansion device and increasing the outside dimension of the second adjustable expansion device;
 - displacing the second adjustable expansion device upwardly relative to the first expandable tubular member to radially expand and plastically deform portions of the first expandable tubular member above the lower portion of the expandable tubular member:
 - pressurizing an interior region of the first expandable tubular member above the second adjustable expansion device during the radial expansion of the portions of the first expandable tubular member above the lower portion of the first expandable

- tubular-member by the second adjustable expansion device;
- positioning first and second adjustable expansion devices within a second expandable tubular member;
- supporting the first expandable tubular member and the first and second adjustable expansion devices within the borehole in overlapping relation to the first expandable tubular member;
- lowering-the-first-adjustable-expansion device out of the second expandable tubular member;
- increasing the outside dimension of the first adjustable expansion device;
- displacing the first adjustable expansion device upwardly relative to the second expandable tubular member to radially expand and plastically deform a lower portion of the second expandable tubular member;
 - pressurizing an interior region of the second expandable tubular member above the first adjustable expansion device during the radial expansion of the lower portion of the second expandable tubular member by the first adjustable expansion device;
 - displacing the first adjustable expansion device and the second adjustable expansion device downwardly relative to the second expandable tubular member;
 - decreasing the outside dimension of the first adjustable expansion device and increasing the outside dimension of the second adjustable expansion device;
 - displacing the second adjustable expansion device upwardly relative to the second expandable tubular member to radially expand and plastically deform portions of the second expandable tubular member above the lower portion of the second expandable tubular member; and
 - pressurizing an interior region of the second expandable tubular member above the second adjustable expansion device during the radial expansion of the portions of the second expandable tubular member above the lower-portion of the second expandable tubular member by the second adjustable expansion device;
 - wherein the outside dimension of the first adjustable expansion device is greater than the outside dimension of the second adjustable expansion device.
- 322.83. A method for radially expanding and plastically deforming an expandable tubular member within a borehole, comprising:
 - supporting the expandable tubular member, an hydraulic actuator, and an adjustable expansion device within the borehole;
 - increasing the size of the adjustable expansion device; and

member using the hydraulic actuator to radially expand and plastically deform a portion of the expandable tubular member. 323. The method of claim 322, further comprising: reducing the size of the adjustable expansion device after the portion of the expandable tubular member has been radially expanded and plastically deformed. 324. The method of claim 323, further comprising: fluidicly sealing the radially expanded and plastically deformed end of the expandable tubular member after reducing the size of the adjustable expansion device-325. The method of claim 324, further comprising: permitting the position of the expandable tubular member to float relative to the position of the hydraulic actuator after fluidicly sealing the radially expanded and plastically deformed end of the expandable tubular member. 326. The method of claim 325, further comprising: injecting-a-hardenable-fluidic-sealing-material into an annulus-between the expandable tubular member and a preexisting structure after permitting the position of the expandable tubular member to float relative to the position of the hydraulic actuator. The method of claim 325, further comprising: 327. increasing the size of the adjustable expansion device after permitting the position of the expandable tubular member to float relative to the position of the hydraulic actuator. 328. The method of claim 327, further comprising: displacing the adjustable expansion cone upwardly relative to the expandable tubular member to radially expand and plastically deform another portion of the expandable-tubular-member. 329. The method-of-claim-328, further-comprising:

displacing the adjustable expansion device upwardly relative to the expandable tubular

if the end of the other portion of the expandable tubular member overlaps with a

preexisting structure, then

not-permitting the position of the expandable tubular member to float
relative to the position of the hydraulic actuator; and
displacing the adjustable expansion cone upwardly relative to the
expandable tubular member using the hydraulic actuator to
radially expand and plastically deform the end of the other portion
of the expandable tubular member that overlaps with the
preexisting structure.

A method for forming a mono diameter wellbore casing within a borehole that includes a preexisting wellbore casing, comprising:

supporting the expandable tubular member, an hydraulic actuator, and an adjustable expansion device within the borehole;

increasing the size of the adjustable expansion device;

displacing the adjustable expansion device upwardly relative to the expandable tubular member using the hydraulic actuator to radially expand and plastically deform a portion of the expandable tubular member; and

displacing the adjustable expansion device upwardly relative to the expandable tubular member to radially expand and plastically deform the remaining portion of the expandable tubular member and a portion of the preexisting wellbore casing that overlaps with an end of the remaining portion of the expandable tubular member.

331. The method of claim 330, further comprising:

reducing the size of the adjustable expansion device after the portion of the expandable tubular member has been radially expanded and plastically deformed.

332. The method-of-claim-331, further-comprising:

fluidicly-sealing the radially-expanded and plastically deformed end of the expandable tubular member after reducing the size of the adjustable expansion device.

333. The method of claim 332, further comprising:

permitting the position of the expandable tubular member to float relative to the position of the hydraulic actuator after fluidicly sealing the radially expanded and plastically deformed end of the expandable tubular member.

- 334. The method of claim 333, further comprising:
 - injecting a hardenable fluidic sealing material into an annulus between the expandable tubular member and the borehole after permitting the position of the expandable tubular member to float relative to the position of the hydraulic actuator.
- 335. The method of claim 333, further comprising:
 - increasing the size of the adjustable expansion device after permitting the position of the expandable tubular member to float relative to the position of the hydraulic actuator.
- 336. The method of claim 335, further comprising:
 - displacing the adjustable expansion cone upwardly relative to the expandable tubular member-to-radially-expand-and-plastically-deform the remaining portion of the expandable tubular member.
- 337. The method of claim 336, further comprising:
 - not permitting the position of the expandable tubular-member to float-relative to the position of the hydraulic actuator; and
 - displacing the adjustable expansion cone upwardly relative to the expandable tubular member using the hydraulic actuator to radially expand and plastically deform the end of the remaining portion of the expandable tubular member that overlaps with the preexisting wellbore casing after not permitting the position of the expandable tubular member to float relative to the position of the hydraulic actuator.
- 338,85. A method of radially expanding and plastically deforming a tubular member, comprising:

positioning the tubular member within a preexisting structure;

- radially expanding and plastically deforming a lower portion of the tubular member to form a bell section; and
- radially expanding and plastically deforming a portion of the tubular member above the bell section.
- 339. The method of claim 338, wherein positioning the tubular member within a preexisting

structure comprises:

locking the tubular member to an expansion device.

- 340. The method of claim 339, wherein the outside diameter of the expansion device is less than the inside diameter of the tubular member.
- 341. The method of claim 339, wherein the expansion device is positioned within the tubular member-
- 342. The method of claim 339, wherein the expansion device comprises an adjustable expansion device.
- 343.—The method of claim 342, wherein the adjustable expansion device is adjustable to a plurality of sizes.
- 344. The method of claim 339, wherein the expansion device comprises a plurality of expansion devices.
- 345.—The method of claim 344, wherein at least one of the expansion devices comprises an adjustable expansion device.
- 346. The method of claim 345, wherein at least one of the adjustable expansion device is adjustable to a plurality of sizes.
- 347. The method of claim 338, wherein radially expanding and plastically deforming a lower portion of the tubular member to form a bell section comprises:
 - lowering an expansion device out of an end of the tubular member; and pulling the expansion device through the end of the tubular member.
- 348. The method of claim 347, wherein lowering an expansion device out of an end of the tubular member comprises:
 - lowering-the-expansion-device-out-of-the-end-of-the-tubular-member; and adjusting the-size of the expansion device.
- 349. The method of claim 348, wherein the adjustable expansion device is adjustable to a

plurality-of-sizes-

- 350. The method of claim 348, wherein the expansion device comprises a plurality of adjustable expansion devices.
- 351. The method of claim 350, wherein at least one of the adjustable expansion devices is adjustable to a plurality of sizes.
- 352. The method of claim 347, wherein pulling the expansion device through the end of the tubular member-comprises:
 - gripping the tubular member; and pulling an expansion device through an end of the tubular member.
- 353. The method of claim 352, wherein gripping the tubular member comprises:

 permitting axial displacement of the tubular member in a first direction; and
 not permitting axial displacement of the tubular member in a second direction.
- 354. The method of claim 352, wherein pulling the expansion device through the end of the tubular member comprises:
 - pulling the expansion device through the end of the tubular member using an actuator.
- 355. The method of claim 338, wherein radially expanding and plastically deforming a portion of the tubular member above the bell-section comprises:
 - lowering an expansion device out of an end of the tubular member; and pulling the expansion device through the end of the tubular member.
- 356. The method of claim 355, wherein lowering an expansion device out of an end of the tubular member comprises:
 - lowering-the-expansion-device-out-of-the-end-of-the-tubular-member; and adjusting the size of the expansion device.
- 357. The method of claim 356, wherein the adjustable expansion device is adjustable to a plurality of sizes.
- 358. The method of claim 356, wherein the expansion device comprises a plurality of

adjustable-expansion-devices-

359. The method of claim 358, wherein at least one of the adjustable expansion devices is adjustable to a plurality of sizes.

360. The method of claim 355, wherein pulling the expansion device through the end of the tubular-member comprises:

gripping the tubular member; and pulling an expansion device through an end of the tubular member.

361. The method of claim 360, wherein gripping the tubular member comprises:

permitting axial displacement of the tubular member in a first direction; and

not permitting axial displacement of the tubular member in a second direction.

362. The method of claim 360, wherein pulling the expansion device through the end of the tubular member comprises:

pulling the expansion device through the end of the tubular member using an actuator.

363. The method of claim 355, wherein pulling the expansion device through the end of the tubular member comprises:

pulling the expansion device through the end of the tubular member using fluid pressure.

364. The method of claim 363, wherein pulling the expansion device through the end of the tubular member using fluid pressure comprises:

pressurizing an annulus within the tubular member above the expansion device.

365. The method of claim 338, wherein radially expanding and plastically deforming a portion of the tubular member above the bell-section comprises:

fluidicly-sealing-an-end-of-the-tubular-member; and pulling the expansion device through the tubular member.

366. The method of claim 365, wherein the expansion device is adjustable.

367. The method of claim-366, wherein the expansion device is adjustable to a plurality of sizes.

- 368. The method of claim 365, wherein the expansion device comprises a plurality of adjustable expansion devices.
- 369. The method of claim 368, wherein at least one of the adjustable expansion devices is adjustable to a plurality of sizes.
- 370. The method of claim 365, wherein pulling the expansion device through the end of the tubular member comprises:

gripping the tubular member; and pulling an expansion device through an end of the tubular member.

- 371. The method of claim 370, wherein gripping the tubular member comprises:

 permitting axial displacement of the tubular member in a first direction; and
 not permitting axial displacement of the tubular member in a second direction.
- 372. The method of claim 370, wherein pulling the expansion device through the end of the tubular member comprises:

pulling the expansion device through the end of the tubular member using an actuator.

373. The method of claim 365, wherein pulling the expansion device through the end of the tubular member comprises:

pulling the expansion device through the end of the tubular member using fluid pressure.

374. The method of claim 373, wherein pulling the expansion device through the end of the tubular member using fluid pressure comprises:

pressurizing an annulus within the tubular member above the expansion device.

- 375. The method of claim-338, wherein radially expanding and plastically deforming a portion of the tubular member above the bell-section comprises:
 - everlapping-the-portion-of-the-tubular-member-above the-bell-section-with an end of a preexisting tubular-member; and
 - pulling an expansion device through the overlapping portions of the tubular member and the preexisting tubular member.
- 376. The method of claim 375, wherein the expansion device is adjustable.

- 377. The method of claim 376, wherein the expansion device is adjustable to a plurality of sizes.
- 378. The method of claim 375, wherein the expansion device comprises a plurality of adjustable expansion devices.
- 379. The method of claim 378, wherein at least one of the adjustable expansion devices is adjustable to a plurality of sizes.
- 380. The method of claim 375, wherein pulling the expansion device through the overlapping portions of the tubular-member and the preexisting tubular-member comprises:
 - gripping the tubular member; and
 - pulling the expansion device through the overlapping portions of the tubular member and the preexisting-tubular member.
- 381. The method of claim 380, wherein gripping the tubular member comprises:

 permitting axial displacement of the tubular member in a first direction; and
 not permitting axial displacement of the tubular member in a second direction.
- 382. The method of claim 380, wherein pulling the expansion device through the overlapping portions of the tubular member and the preexisting tubular member comprises:
 - pulling the expansion device through the overlapping portions of the tubular member and the preexisting tubular member using an actuator.
- 383. The method of claim 375, wherein pulling the expansion device through the overlapping portions of the tubular member and the preexisting tubular member comprises:
 - pulling the expansion device through the overlapping portions of the tubular member and the preexisting tubular member using fluid pressure.
- 384. The method of claim 383, wherein pulling the expansion device through the overlapping portions of the tubular member and the preexisting tubular member using fluid pressure comprises:
 - pressurizing an annulus within the tubular member above the expansion device.

- 385. The method of claim 375, further comprising:

 cutting an end of the portion of the tubular member that overlaps with the preexisting tubular member.
- 386. The method of claim 385, further comprising:
 removing the cut-off-end of the expandable tubular member from the preexisting
 structure.
- 387. The method of claim 338, further comprising:

 injecting a hardenable fluidic sealing-material into an annulus between the expandable tubular member and the preexisting structure.
- 388. The method-of-claim-338, further comprising: cutting off-an end-of-the-expandable-tubular member.
- 389. The method-of-claim-388, further comprising:
 removing the cut-off-end-of-the-expandable-tubular member from the preexisting
 structure.
- 390-<u>86.</u> A method of radially expanding and plastically deforming a tubular member, comprising:

applying internal pressure <u>simultaneously</u> to the inside surface of the tubular member at a plurality of discrete lecation<u>spaced apart locations</u> separated from one another.

- 391-87. A system for radially expanding and plastically deforming an expandable tubular member within a borehole having a preexisting wellbore casing, comprising:
 - means for positioning the tubular member within the borehole in overlapping relation to the wellbore casing;
 - means for radially expanding and plastically deforming a portion of the tubular member to form a bell section; and
 - means for radially expanding and plastically deforming a portion of the tubular member above the bell section comprising a portion of the tubular member that overlaps with the wellbore casing;
 - wherein the inside diameter of the bell section is greater than the inside diameter of the radially expanded and plastically deformed portion of the tubular member above

the bell section.

- 392. The system of claim 391, wherein means for radially expanding and plastically deforming a portion of the tubular member to form a bell section comprises:
 - means for positioning an adjustable expansion device within the expandable tubular member;
 - means for supporting the expandable tubular member and the adjustable expansion device within the borehole;
 - means for lowering the adjustable expansion device out of the expandable tubular member:
 - means for increasing the outside dimension of the adjustable expansion device; and means for displacing the adjustable expansion device upwardly relative to the expandable tubular member n times to radially expand and plastically deform n portions of the expandable tubular member, wherein n is greater than or equal to 1.
- 393.88. A system for forming a mono diameter wellbore casing, comprising:
 - means for positioning an adjustable expansion device within a first expandable tubular member;
 - means for supporting the first expandable tubular member and the adjustable expansion device within a borehole;
 - means for lowering the adjustable expansion device out of the first expandable tubular member;
 - means for increasing the outside dimension of the adjustable expansion device;
 - means for displacing the adjustable expansion device upwardly relative to the first expandable tubular member m times to radially expand and plastically deform m portions of the first expandable tubular member within the borehole;
 - means for positioning the adjustable expansion device within a second expandable tubular member;
 - means for supporting the second expandable tubular member and the adjustable expansion device within the borehole in overlapping relation to the first expandable tubular member;
 - means for lowering the adjustable expansion device out of the second expandable tubular member;
 - means for increasing the outside dimension of the adjustable expansion device; and

- means for displacing the adjustable expansion device upwardly relative to the second expandable tubular member n times to radially expand and plastically deform n portions of the second expandable tubular member within the borehole.
- 394.<u>89.</u> A system for radially expanding and plastically deforming an expandable tubular member within a borehole, comprising:
 - means for positioning an adjustable expansion device within the expandable tubular member;
 - means for supporting the expandable tubular member and the adjustable expansion device within the borehole;
 - means for lowering the adjustable expansion device out of the expandable tubular member;
 - means for increasing the outside dimension of the adjustable expansion device;
 - means for displacing the adjustable expansion mandrel upwardly relative to the expandable tubular member n times to radially expand and plastically deform n portions of the expandable tubular member within the borehole; and
 - means for pressurizing an interior region of the expandable tubular member above the adjustable expansion device during the radial expansion and plastic deformation of the expandable tubular member within the borehole.
- A system for forming a mono diameter wellbore casing, comprising:

 means for positioning an adjustable expansion device within a first expandable tubular member;
 - means for supporting the first expandable tubular member and the adjustable expansion device within a borehole;
 - means for lowering the adjustable expansion device out of the first expandable tubular member:
 - means for increasing the outside dimension of the adjustable expansion device;
 - means for displacing the adjustable expansion device upwardly relative to the first expandable tubular member m times to radially expand and plastically deform m portions of the first expandable tubular member within the borehole;
 - means for pressurizing an interior region of the first expandable tubular member above the adjustable expansion device during the radial expansion and plastic deformation of the first expandable tubular member within the borehole; means for positioning the adjustable expansion mandrel within a second expandable

- tubular member;
- means for supporting the second expandable tubular member and the adjustable expansion mandrel within the borehole in overlapping relation to the first expandable tubular member;
- means for lowering the adjustable expansion mandrel out of the second expandable tubular member;
- means for increasing the outside dimension of the adjustable expansion mandrel;
- means for displacing the adjustable expansion mandrel upwardly relative to the second expandable tubular member n times to radially expand and plastically deform n portions of the second expandable tubular member within the borehole; and
- means for pressurizing an interior region of the second expandable tubular member above the adjustable expansion mandrel during the radial expansion and plastic deformation of the second expandable tubular member within the borehole.
- 396.—A system for radially expanding and plastically deforming an expandable tubular member within a berehole, comprising:
 - means for positioning first and second adjustable expansion devices within the expandable tubular-member;
 - means for supporting the expandable tubular member and the first and second adjustable expansion devices within the borehole:
 - means for lowering the first adjustable expansion device out of the expandable tubular member;
 - means for increasing the outside dimension of the first adjustable expansion device;
 - means for displacing the first adjustable expansion device-upwardly relative to the expandable-tubular-member to radially expand and plastically deform a lower portion of the expandable tubular member;
 - means for displacing the first adjustable expansion device and the second adjustable expansion device downwardly relative to the expandable tubular member;
 - means-for-decreasing-the-outside-dimension of the first adjustable expansion device and increasing the outside dimension of the second adjustable expansion device;
 - means for displacing the second adjustable expansion device upwardly relative to the expandable tubular member to radially expand and plastically deform portions of the expandable tubular member above the lower portion of the expandable tubular member;
 - wherein the outside dimension of the first adjustable expansion device is greater than

the-outside-dimension-of-the-second-adjustable-expansion-device-

- 397. A system for forming a mono diameter wellbore casing, comprising:
 - means for positioning first and second adjustable expansion devices within a first expandable tubular member;
 - means for supporting the first expandable tubular member and the first and second adjustable expansion devices within a borehole:
 - means for lowering-the first adjustable expansion device-out of the first expandable tubular member:
 - means for increasing the outside dimension of the first adjustable expansion device;

 displacing the first adjustable expansion device upwardly relative to the first expandable tubular member to radially expand and plastically deform a lower portion of the first expandable tubular member;
 - means for displacing the first adjustable expansion device and the second adjustable expansion-device-downwardly-relative-to-the-first-expandable-tubular-member;
 - means for decreasing the outside dimension of the first adjustable expansion device and increasing the outside dimension of the second adjustable expansion device;
 - means for displacing the second adjustable expansion device upwardly relative to the first expandable tubular member to radially expand and plastically deform portions of the first expandable tubular member above the lower portion of the expandable tubular member;
 - means for positioning first and second adjustable expansion devices within a second expandable tubular member;
 - means for supporting the first expandable tubular member and the first and second adjustable expansion devices within the borehole in overlapping relation to the first expandable tubular member;
 - means for lowering the first adjustable expansion device out of the second expandable tubular member;
 - means for increasing the outside dimension of the first adjustable expansion device;

 displacing the first adjustable expansion device upwardly relative to the second expandable tubular member to radially expand and plastically deform a lower portion of the second expandable tubular member;
 - means for displacing the first adjustable expansion device and the second adjustable expansion device downwardly relative to the second expandable tubular member;

- means for decreasing the outside dimension of the first adjustable expansion device and increasing the outside dimension of the second adjustable expansion device; and
- means for displacing the second adjustable expansion device upwardly relative to the second-expandable-tubular-member to radially expand and plastically deform portions of the second expandable tubular member above the lower portion of the second expandable tubular member;
- wherein the outside dimension of the first adjustable expansion device is greater than the outside dimension of the second adjustable expansion device.
- 398. A system for radially expanding and plastically deforming an expandable tubular member within a borehole, comprising:
 - means for positioning first and second adjustable expansion devices within the expandable tubular member;
 - means for supporting the expandable tubular member and the first and second adjustable expansion devices within the borehole;
 - means for lowering the first adjustable expansion-device out of the expandable tubular member:
 - means for increasing the outside dimension of the first adjustable expansion device; means for displacing the first adjustable expansion device upwardly relative to the expandable tubular member to radially expand and plastically deform a lower portion of the expandable tubular member;
 - means for pressurizing an interior region of the expandable tubular member above the first adjustable expansion device during the radial expansion of the lower portion of the expandable tubular member by the first adjustable expansion device;
 - means for displacing the first adjustable expansion device and the second adjustable expansion device-downwardly-relative to the expandable tubular-member;
 - means for decreasing the outside dimension of the first adjustable expansion device and increasing the outside dimension of the second adjustable expansion device;
 - means for displacing the second adjustable expansion device upwardly relative to the expandable tubular member to radially expand and plastically deform portions of the expandable tubular member above the lower portion of the expandable tubular member; and
 - means for pressurizing an interior region of the expandable tubular member above the second adjustable expansion device during the radial expansion of the portions of the expandable tubular member above the lower portion of the expandable

- tubular member by the second adjustable expansion device;
 wherein the outside dimension of the first adjustable expansion device is greater than
 the outside dimension of the second adjustable expansion device.
- 399. A system-for-forming a mone-diameter wellbore casing, comprising:

 means for positioning first and second adjustable expansion devices within a first
 expandable tubular member:
 - means for supporting the first expandable tubular member and the first and second adjustable expansion devices within a borehole;
 - means for lowering the first adjustable expansion device out of the first expandable tubular member:
 - means for increasing the outside dimension of the first adjustable expansion device;

 displacing the first adjustable expansion device upwardly relative to the first expandable tubular member to radially expand and plastically deform a lower portion of the first expandable tubular member;
 - means for pressurizing an interior region of the first expandable tubular member above the first adjustable expansion device during the radial expansion of the lower portion of the first expandable tubular member by the first adjustable expansion device;
 - means for displacing the first adjustable expansion device and the second adjustable expansion device downwardly relative to the first expandable tubular member;
 - means for decreasing the outside dimension of the first adjustable expansion device and increasing the outside dimension of the second adjustable expansion device;
 - means for displacing the second adjustable expansion device upwardly-relative-to-the first-expandable tubular member to radially expand and plastically deform portions of the first expandable tubular member above the lower portion of the expandable tubular member;
 - means for pressurizing an interior region of the first expandable tubular member above the second adjustable expansion device during the radial expansion of the portions of the first expandable tubular member above the lower portion of the first expandable tubular member by the second adjustable expansion device;
 - means for positioning first and second adjustable expansion devices within a second expandable tubular member;
 - means for supporting the first expandable tubular member and the first and second adjustable expansion devices within the borehole in overlapping relation to the

- first expandable tubular member;
- means for lowering the first adjustable expansion device out of the second expandable tubular-member:
- means for increasing the outside dimension of the first adjustable expansion device;
- means for displacing the first adjustable expansion device upwardly relative to the second expandable tubular member to radially expand and plastically deform a lower portion of the second expandable tubular member;
- means for pressurizing an interior region of the second expandable tubular member above the first adjustable expansion device during the radial expansion of the lower portion of the second expandable tubular member by the first adjustable expansion device;
- means for displacing the first adjustable expansion device and the second adjustable expansion device downwardly relative to the second expandable tubular member;
- means for decreasing the outside dimension of the first adjustable expansion device and increasing the outside dimension of the second adjustable expansion device;
- means for displacing the second adjustable expansion device upwardly relative to the second expandable tubular member to radially expand and plastically deform portions of the second expandable tubular member above the lower portion of the second expandable tubular-member; and
- means for pressurizing an interior region of the second expandable tubular member above the second adjustable expansion device during the radial expansion of the portions of the second expandable tubular member above the lower portion of the second expandable tubular member by the second adjustable expansion device;
- wherein the outside dimension of the first adjustable expansion device is greater than the outside dimension of the second adjustable expansion device.
- 400.91. A system for radially expanding and plastically deforming an expandable tubular member within a borehole, comprising:
 - means for supporting the expandable tubular member, an hydraulic actuator, and an adjustable expansion device within the borehole;
 - means for increasing the size of the adjustable expansion device; and means for displacing the adjustable expansion device upwardly relative to the expandable tubular member using the hydraulic actuator to radially expand and

plastically deform a portion of the expandable tubular member.

- 401. The system of claim 400, further comprising:
 - means for reducing the size of the adjustable expansion device after the portion of the expandable tubular member has been radially expanded and plastically deformed.
- 402. The system of claim 401, further comprising:
 - means for fluidicly sealing the radially expanded and plastically deformed end of the expandable tubular member after reducing the size of the adjustable expansion device.
- 403. The system of claim 402, further comprising:
 - means for permitting the position of the expandable tubular member to float relative to the position of the hydraulic actuator after fluidicly-sealing the radially expanded and plastically deformed end of the expandable tubular member.
- 404. The system of claim 403, further comprising:
 - means for injecting a hardenable fluidic sealing material into an annulus between the expandable tubular member and a preexisting structure after permitting the position of the expandable tubular member to float relative to the position of the hydraulic actuator.
- 405. The system of claim 403, further comprising:
 - means-for-increasing-the-size-of-the-adjustable-expansion-device-after-permitting-the position of the expandable tubular member to float relative to the position of the hydraulic-actuator.
- 406. The system of claim 405, further comprising:
 - means for displacing the adjustable expansion cone upwardly relative to the expandable tubular member to radially expand and plastically deform another portion of the expandable tubular member.
- 407. The system of claim 406, further comprising:

 if the end-of the other portion of the expandable tubular member-overlaps with a

preexisting structure, then

means for not permitting the position of the expandable tubular member to float relative to the position of the hydraulic actuator; and means for displacing the adjustable expansion cone upwardly relative to the expandable tubular member using the hydraulic actuator to radially expand and plastically deform the end of the other portion of the expandable tubular member that overlaps with the preexisting structure.

408.[—A-system-for-forming a mono diameter wellbore casing within a borehole that includes a preexisting wellbore-casing, comprising:]

[means for supporting the expandable tubular member, an hydraulic actuator, and an adjustable expansion device within the borehole;]

[means for increasing the size of the adjustable expansion device;]

[means for displacing the adjustable expansion device upwardly relative to the
expandable tubular member using the hydraulic actuator to radially expand and
plastically deform a portion of the expandable tubular member; and]

[means for displacing the adjustable expansion device upwardly relative to the
expandable tubular member to radially expand and plastically deform the
remaining-portion of the expandable tubular member and a portion of the
preexisting wellbore easing that overlaps with an end of the remaining portion of
the expandable tubular member.]

409. The system of claim 408, further comprising:

[means for reducing the size of the adjustable expansion device after the portion of the expandable tubular member has been radially expanded and plastically deformed.]

410. The system of claim 409, further comprising:

[means for fluidicly scaling the radially expanded and plastically deformed end of the expandable tubular member after reducing the size of the adjustable expansion device.]

411. The system of claim 410,[-further comprising:]
[means for permitting the position of the expandable tubular member to float relative to

the position of the hydraulic actuator after fluidicly sealing the radially expanded and plastically deformed end of the expandable tubular member.

412. The system of claim 411,[further comprising:]

[means for injecting a hardenable fluidic sealing material into an annulus between the expandable tubular member and the berehole after permitting the position of the expandable tubular member to float relative to the position of the hydraulic actuator.]

413. The system of claim 411,[further comprising:]

[means for increasing the size of the adjustable expansion device after permitting the position of the expandable tubular member to float relative to the position of the hydraulic actuator.]

414. The system of claim 413, [further comprising:]

[means for displacing the adjustable expansion cone upwardly relative to the expandable tubular member to radially expand and plastically deform the remaining portion of the expandable tubular member.]

415. The system of claim 414,[-further-comprising:]

above the bell-section.]

[means for not permitting the position of the expandable tubular member to float relative to the position of the hydraulic actuator; and _____]

[means for displacing the adjustable expansion cone upwardly relative to the expandable tubular member using the hydraulic actuator to radially expand and plastically deform the end of the remaining portion of the expandable tubular member that overlaps with the preexisting wellbore casing after not permitting the position of the expandable tubular member to float-relative to the position of the hydraulic actuator.]

416.[—A system for radially expanding and plastically deforming a tubular member, comprising:]

[means for positioning the tubular member within a preexisting structure;]

[means for radially expanding and plastically deforming a lower portion of the tubular member to form a bell section; and]

[means for radially expanding and plastically deforming a portion of the tubular member

417. The system of claim 416,[wherein positioning the tubular member within a preexisting structure comprises:]

[means for locking the tubular member to an expansion device.]

- 418. The system of claim 417, wherein the outside diameter of the expansion device is less than the inside diameter of the tubular member.
- 419. The system of claim 417, wherein the expansion device is positioned within the tubular member.
- 420. The system of claim 417, wherein the expansion device comprises an adjustable expansion device.
- 421. The system of claim 420, wherein the adjustable expansion device is adjustable to a plurality of sizes.
- 422. The system of claim 417, wherein the expansion device comprises a plurality of expansion devices.
- 423. The system of claim 422, wherein at least one of the expansion devices comprises an adjustable expansion device.
- 424. The system of claim 423, wherein at least one of the adjustable expansion device is adjustable to a plurality of sizes.
- 425. The system of claim 416,[wherein means for radially expanding and plastically deforming a lower portion of the tubular member to form a bell-section] comprises:

 [means for lowering an expansion device out of an end of the tubular member; and]

 [means for pulling the expansion device through the end of the tubular member.]
- 426. The system of claim 425, wherein means for lowering an expansion device out of an end of the tubular member comprises:
 - means for lowering the expansion device out of the end of the tubular member; and means for adjusting the size of the expansion device.

- 427. The system of claim 426, wherein the adjustable expansion device is adjustable to a plurality of sizes.
- 428. The system of claim 426, wherein the expansion device comprises a plurality of adjustable expansion devices.
- 429. The system of claim 428, wherein at least one of the adjustable expansion devices is adjustable to a plurality of sizes.
- 430. The system of claim 425, wherein means for pulling the expansion device through the end of the tubular member comprises:
 - means for gripping the tubular member; and means for pulling an expansion device through an end-of-the tubular member.
- 431. The system of claim 430, wherein means for gripping the tubular member comprises:

 means for permitting axial displacement of the tubular member in a first direction; and
 means for not permitting axial displacement of the tubular member in a second direction.
- 432. The system of claim 430, wherein means for pulling the expansion device through the end of the tubular member comprises:
 - means for pulling the expansion device through the end of the tubular member using an actuator.
- 433. The system of claim 416,[-wherein means for radially-expanding and plastically deforming a portion of the tubular member above the bell section] comprises:
 - [means for lowering an expansion device out of an end of the tubular] member; and [means for pulling the expansion device through the end of the tubular member.]
- 434. The system of claim 433, [wherein-means for lowering an expansion device out of an end of the tubular member comprises]:
 - [means for lowering the expansion device out of the end of the tubular member; and]
 [means for adjusting the size of the expansion device.]
- 435. The system of claim 434, wherein the adjustable expansion device is adjustable to a

plurality of sizes.

- 436. The system of claim 434, wherein the expansion device comprises a plurality of adjustable expansion devices.
- 437. The system of claim 436, wherein at least one of the adjustable expansion devices is adjustable to a plurality of sizes.
- 438. The system of claim 433,[wherein means for pulling the expansion device through the end of the tubular member comprises:]

[means for gripping the tubular member; and] [means for pulling an expansion device through an end of the tubular member.]

- 439. The system of claim 438,[wherein means for gripping the tubular member comprises:]

 [means for permitting axial displacement of the tubular member in a first direction; and]

 [means for not permitting axial displacement of the tubular member in a second

 direction:]
- 440. The system of claim 438,[-wherein-means for pulling the expansion device through the end of the tubular member] comprises:

[means-for-pulling-the-expansion-device through the end-of-the-tubular-member using an actuator.]

441. The system of claim 433,[wherein means for pulling the expansion device through the end of the tubular member comprises:]

[means for pulling the expansion-device-through the end-of-the tubular member using fluid pressure.]

442.—The system of claim 441,[-wherein means for pulling the expansion device through the end of the tubular member using fluid pressure comprises:]

[means for pressurizing an annulus within the tubular member above the expansion device].

443. The system of claim 416, wherein means for radially expanding and plastically deforming a portion of the tubular member above the bell section comprises:

[means for fluidicly sealing an end of the tubular member; and]
[means for pulling the expansion device through the tubular member].

444. The system of claim 443, wherein the expansion device is adjustable.

445. The system of claim 444, wherein the expansion device is adjustable to a plurality of sizes.

446. The system of claim 443, wherein the expansion device comprises a plurality of adjustable expansion devices.

447.—The system of claim 446, wherein at least one of the adjustable expansion devices is adjustable to a plurality of sizes.

448.—The system of claim 443,[wherein means for pulling the expansion device through the end of the tubular member-comprises:]

[means for gripping the tubular member; and]

[means for pulling an expansion device through an end of the tubular member].

449. The system of claim 448,[-wherein means for gripping the tubular member comprises:]

[means for permitting axial displacement of the tubular member in a first direction; and]

[means for not permitting axial displacement of the tubular member in a second direction].

450.—The system of claim 448, wherein [means for pulling]the expansion device[-through the end of the tubular member] comprises:

[means for pulling the expansion device through the end of the tubular member using an actuator.]

451. The system of claim 443,[-wherein means for pulling the expansion device through the end of the tubular member-comprises:]

[means for pulling the expansion device through the end of the tubular member using fluid pressure.]

452. The system of claim 451, wherein means for pulling the expansion device through the

end-of-the-tubular-member-using-fluid-pressure-comprises:]
[means-for-pressurizing an annulus within the tubular-member above the expansion

devicel:

453. The system of claim 416,[wherein means for radially expanding and plastically deforming a portion of the tubular member above the bell section comprises:]

[means for overlapping the portion of the tubular member above the bell-section with an end of a preexisting tubular member; and]

[means for pulling an expansion device through the overlapping portions of the tubular member-and the preexisting-tubular member.]

454. The system of claim 453, wherein the expansion device is adjustable.

455. The system of claim 454, wherein the expansion device is adjustable to a plurality of sizes.

456. The system of claim 453, wherein the expansion device comprises a plurality of adjustable expansion devices.

457. The system of claim 456, wherein at least one of the adjustable expansion devices is adjustable to a plurality of sizes.

458. The system of claim 453,[wherein means for pulling the expansion device through the everlapping portions of the tubular member and the preexisting tubular member comprises:]

[means for gripping the tubular member; and]

[means for pulling the expansion device through the overlapping portions of the tubular member and the preexisting tubular member.]

459. The system of claim 458, wherein [means for gripping the tubular member]-comprises:

[means for permitting axial displacement of the tubular member in a first direction; and]

[means for not permitting axial displacement of the tubular member in a second

direction.]

460. The system of claim 458, [-wherein means for pulling the expansion device through the overlapping portions of the tubular member and the preexisting tubular member comprises:]

[means for pulling the expansion device through the overlapping portions of the tubular member and the preexisting tubular member using an actuator.]

461. The system of claim 453,[wherein means for pulling the expansion device through the everlapping portions of the tubular member and the preexisting tubular member comprises:]

[means for pulling the expansion device through the overlapping portions of the tubular member and the preexisting tubular member using fluid pressure.]

462. The system of claim 461,[wherein means for pulling the expansion device through the everlapping portions of the tubular member and the preexisting tubular member using fluid pressure comprises:]

[means for pressurizing an annulus within the tubular member above the expansion device.]

- 463. The system of claim 453,[further comprising]:

 [means for cutting an end of the portion of the tubular member that overlaps with the preexisting tubular member.]
- 464. The system of claim 463,[-further-comprising:]

 [means-for-removing-the-cut-off-end-of-the-expandable-tubular-member-from-thepreexisting-structure.]
- 465. The system of claim 416,[-further comprising:]

 [means for injecting a hardenable fluidic sealing material into an annulus between the expandable tubular member and the preexisting structure.]
- 466. The system of claim 416, further comprising:

 [means for cutting off an end of the expandable]-tubular member.
- 467. The system of claim 466, [further comprising:]

 [means for removing the cut off end of the expandable tubular member from the preexisting structure.]
- 468-92. A system of radially expanding and plastically deforming a tubular member, comprising:

a support member; and

means for applying internal pressure to the inside surface of the tubular member at a plurality of discrete location separated from one another coupled to the support member.

469-93. A method of cutting a tubular member, comprising:

positioning a plurality of cutting elements within the tubular member; and
bringing the cutting elements into engagement with the tubular member.

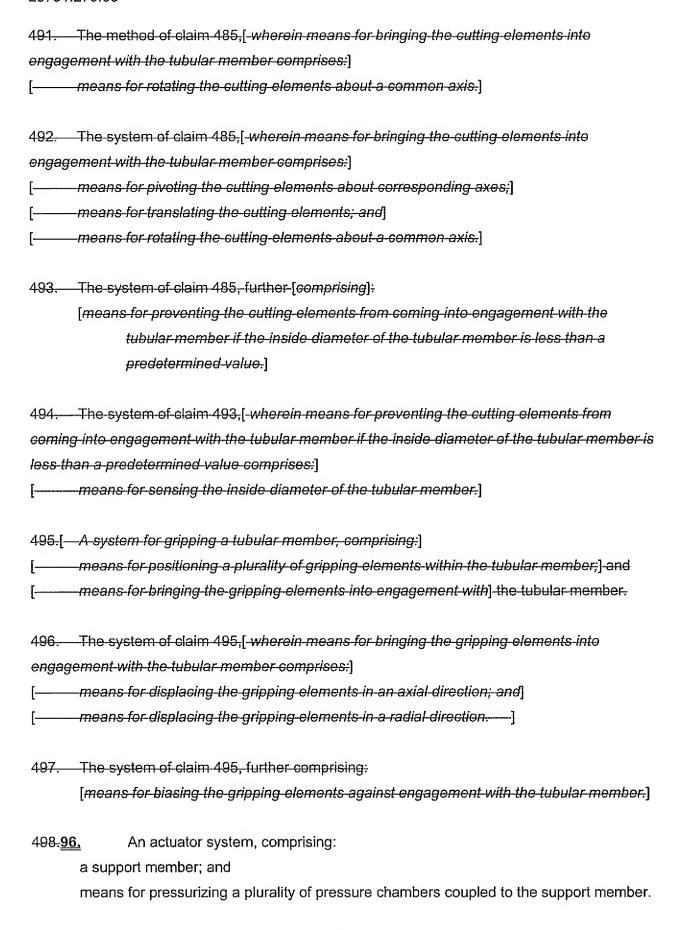
470. <u>9</u> 4	1. The method of claim 469, wherein the cutting elements comprise:
	a first group of cutting elements; and
	a second group of cutting elements;
	wherein the first group of cutting elements are interleaved with the second group of
	cutting elements.
4 71.	The method of claim 469, wherein bringing the cutting elements into engagement with
the tul	oular member comprises:
	bringing the cutting elements into axial alignment.
4 72.	The method of claim 471, wherein bringing the cutting elements into engagement with
the tul	oular member further comprises:
***************************************	pivoting-the-cutting-elements.
4 73.	The method of claim 471, wherein bringing the cutting elements into engagement with
the tul	bular member further comprises:
	translating the cutting elements.
4 74.	The method of claim 471, wherein bringing the cutting elements into engagement with
the tu	bular-member further-comprises:
***************************************	pivoting the cutting elements; and
	translating the cutting elements.
4 75.	The method of claim 469, wherein bringing the cutting elements into engagement with
the tu	bular-member-comprises:
	rotating the cutting elements about a common axis.

4 76.	The method of claim 469, wherein bringing the cutting elements into engagement with
the tul	bular-member-comprises:
	pivoting-the-cutting-elements-about-corresponding-axes;
	translating the cutting elements; and
	rotating the cutting elements about a common axis.
477.	The method of claim 469, further comprising:
	preventing the cutting elements from coming into engagement with the tubular member if
	the inside diameter of the tubular member is less than a predetermined value.
4 78.	The method of claim 477, wherein preventing the cutting elements from coming into
engag	pement with the tubular member if the inside diameter of the tubular member is less than a
prede	termined value comprises:
	sensing the inside diameter of the tubular member.
4 79.	A method of gripping a tubular member, comprising:
~······	positioning a plurality of gripping elements within the tubular member; and
	bringing the gripping elements into engagement with the tubular member.
480.	The method of claim 479, wherein bringing the gripping elements into engagement with
the tu	bular member comprises:
	displacing the gripping elements in an axial direction; and
	displacing the gripping elements in a radial direction.
481.	The method of claim 479, further comprising:
	biasing the gripping elements against engagement with the tubular member.
4 82.	A method of operating an actuator, comprising:
	pressurizing a plurality of pressure chamber.
4 83.	The method of claim 482, further comprising:
	transmitting torsional leads.

484.<u>95.</u>

between a tubular member and a preexisting structure, comprising:		
positioning the tubular member into the preexisting structure;		
sealing off an end of the tubular member;		
operating a valve within the end of the tubular member; and		
injecting a hardenable fluidic sealing material through the valve into the annulus between		
the tubular member and the preexisting structure.		
485.[—A system for cutting a tubular member, comprising:]		
[—— means for positioning a plurality of cutting elements within the tubular member; and]		
[means for bringing the cutting elements into engagement with the tubular] member.		
486. The system of claim 485,[wherein the cutting elements comprise:]		
[———a-first-group-of-cutting-elements; and-]		
[——— a second group of cutting elements;]		
[wherein the first group of cutting elements are interleaved with the second group of		
cutting elements.]		
487. The system of claim 485,[-wherein means for bringing the cutting elements into		
engagement-with-the-tubular-member-comprises:]		
[—— means for bringing the cutting elements into axial alignment.]		
488. The system of claim 485,[-wherein means for bringing the cutting elements into		
engagement with the tubular member further comprises:]		
[———means for pivoting the cutting elements.]		
489.—The system of claim 485,[-wherein-means for bringing the cutting-elements into		
engagement-with-the-tubular-member-further-comprises:]		
[—— means for translating the cutting elements.]		
490. The system of claim 485,[-wherein means for bringing the cutting elements into		
engagement-with-the-tubular-member-further-comprises:]		
[——means for pivoting the cutting elements; and]		
[means for translating the cutting elements.]		

A method of injecting a hardenable fluidic sealing material into an annulus



4 99.	The system of claim 498, further comprising:
	—means for transmitting torsional loads.
500. [-	A system for injecting a hardenable fluidic sealing material into an annulus between a
tubule	ar-member-and-a-preexisting-structure, comprising:]
	[means for positioning the tubular member into the preexisting structure;]
	[means for sealing off an end of the tubular member;]
	[means-for-operating a valve within the end of the tubular member; and]
	[means for injecting a hardenable-fluidic sealing-material through the valve into the
	annulus-between-the tubular member and the preexisting structure.
501. <u>9</u>	7. A method of engaging a tubular member, comprising:
	positioning a plurality of elements within the tubular member; and
	bringing the elements into engagement with the tubular member.
50 2.	The method of claim 501, wherein the elements comprise:
	a first group of elements; and
	 a second group of elements; wherein the first group of elements are interleaved with the second group of elements
503.	The method of claim 501, wherein bringing the elements into engagement with the
tubuk	ar member comprises:
	—bringing the elements into axial alignment.
504.	The method of claim 501, wherein bringing the elements into engagement with the
tubul	ar-member-further-comprises:
	pivoting the elements.
505.	The method of claim 501, wherein bringing the elements into engagement with the
tubul	ar-member-further-comprises:
	translating the elements.
506.	The method of claim 501, wherein bringing the elements into engagement with the
tubul	ar member further comprises:

	pivoting the elements; and
	translating the elements.
507.	The method of claim 501, wherein bringing the elements into engagement with the
tubula	r member comprises:
***************************************	-rotating-the-elements-about a common axis.
508.	The method of claim 501, wherein bringing the elements into engagement with the
tubula	r-member comprises:
	pivoting the elements about corresponding axes;
	translating the elements; and
***************************************	rotating the elements about a common axis.
509.	The method of claim 501, further comprising:
	preventing the elements from coming into engagement with the tubular member if the
	inside diameter of the tubular member is less than a predetermined value.
510.	The method of claim 509, wherein preventing the elements from coming into
engag	gement with the tubular member if the inside diameter of the tubular member is less than a
prede	termined value comprises:
	sensing the inside diameter of the tubular member.
5 11.	A system for engaging a tubular member, comprising:
	means for positioning a plurality of elements within the tubular member; and
***************************************	means for bringing the elements into engagement with the tubular member.
512.	The system of claim 511, wherein the elements comprise:
	a first group of elements; and
	a second group of elements;
	wherein the first group of elements are interleaved with the second group of elements.
513.	The system of claim 511, wherein means for bringing the elements into engagement
with-tl	he-tubular-member-comprises:
	means for bringing the elements into axial alignment.

514.	The system of claim 511, wherein means for bringing the elements into engagement
with t	he tubular member further comprises:
1.01.011111111111111111111111111	means for pivoting the elements.
515.	The system of claim 511, wherein means for bringing the elements into engagement
with t	he-tubular-member-further-comprises:
	means for translating the elements.
5 16.	The system of claim 511, wherein means for bringing the elements into engagement
with t	he-tubular-member-further-comprises:
***************************************	means for pivoting the elements; and
	means for translating the elements.
5 17.	The system of claim 511, wherein means for bringing the elements into engagement
with t	he tubular member comprises:
	means for rotating the elements about a common axis.
518.	The system of claim 511, wherein means for bringing the elements into engagement
with t	he tubular member comprises:
***************************************	means-for-pivoting-the-elements about corresponding axes;
	means for translating the elements; and
**************************************	means for rotating the elements about a common axis.
519.	The system of claim 511, further comprising:
	means for preventing the elements from coming into engagement with the tubular
	member if the inside diameter of the tubular member is less than a
	predetermined-value.
520.	The system of claim 519, wherein means for preventing the elements from coming into
enga	gement with the tubular member if the inside diameter of the tubular member is less than a
prede	etermined value comprises:
***************************************	means for sensing the inside diameter of the tubular member.
521. §	28. A packer module for a packer assembly, comprising:

a support member;

one or more compressible packer sealing elements coupled to the support member;
one or more packer compressing elements movably coupled to the support member for
compressing the compressible packer sealing elements; and
one or more engagement elements movably coupled to the support member for
engaging the interior surface of a tubular member;
wherein each of the packer compressing elements comprise a plurality of

circumferentially spaced apart packer compressing elements; and wherein each of the engagement elements comprise a plurality of circumferentially spaced apart packer compressing elements.